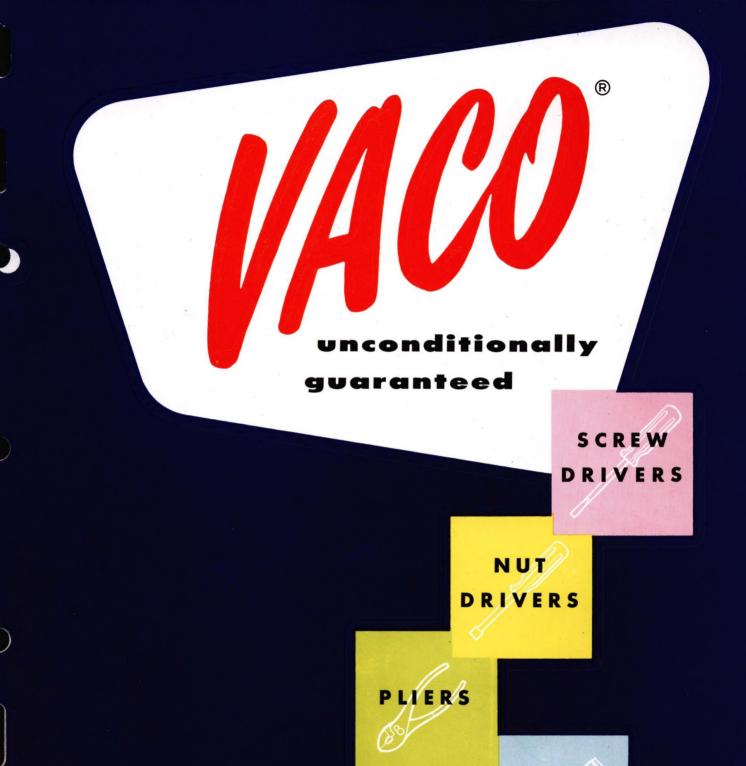
INDUSTRIAL - AUTOMOTIVE - ELECTRONICS - REFRIGERATION - ELECTRICAL



VACO PRODUCTS COMPANY, CHICAGO 11, ILL., U.S.A.

WOOD

CHISELS



Handy Reference Diagrams

STANDARD TYPES OF SCREW DRIVER BITS AND SCREW OPENINGS



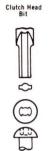




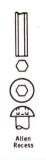








Clutch Head Recess





STANDARD METAL SCREW STYLES















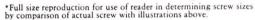




Metal screws are made in a wide variety of head styles, diameters and lengths in both brass and steel. Most head styles are available for stove bolts and machine screws in sizes 0 to 16 in numbered sizes and from 1/4" to 3/4" by sixteenths in fractional inch sizes. Common openings are: slotted, Phillips, Frearson, and Clutch Head drive.

SIZE IDENTIFICATION CHART FOR METAL SCREWS*

No. 0 No. 1 No. 2 No. 3





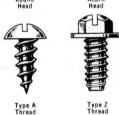








SELF-TAPPING METAL AND SHEET METAL SCREWS

















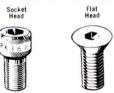


Any thread style supplied with any head style in a variety of lengths with slotted or Phillips openings in sizes No. 0 to 24.



Available in a variety of diameters and lengths, sizes No. 2 to No. 18; lengths from

SOCKET SCREW STYLES (Allen or Bristo Openings)









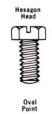
Made in numbered sizes 4 to 10 and inch sizes 1/4" to 1" in cap screw threads and pipe threads, any length.

SET SCREW STYLES (Head and Headless)

Set screws come in diameters from No. 4 to 1" and in lengths from 1st to 3"...in headless and head styles and in point styles as shown with slotted, hexagon and splined recesses.















Break-Proof, Shock-Proof Screw Drivers

America's Finest Screw Drivers with Fire-Safe Plastic Handles and Chrome Vanadium Steel Blades. Unconditionally Guaranteed!

Made to quality standards throughout and unconditionally guaranteed, VACO screw drivers are the finest available. Their balance, strength and highly refined design permit maximum application of torque without damage to screw driver, screw, or tender palm of the hand. Comfort, ease and efficiency are designed right into VACO drivers from the Comfordome handle top all the way down to the precision ground tip. Handles are made of Amberyl® S/B® (Slo-Burn) plastic and bear the Underwriter's Laboratories Re-examination Service Marker. The Chrome Vanadium steel blades are precision tempered in electronically controlled furnaces for uniformly fine quality regardless of blade size. All VACO drivers meet or exceed U. S. Specifications GGG-S-121c and MIL-S-15713 (Ships).

High, smooth Comfordome handle fits the palm of the hand perfectly.

Fluted edges chamfered for comfort...assure plenty of driving torque.

VACO S/B A 316-4

Underwriters' Laboratories Approved

Every handle designed for perfect thumb and finger grip.



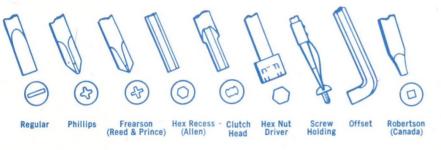
Tough Chrome Vanadium steel blade perfectly tempered . . . plated for rust protection.

Screw driver lengths are always computed according to blade length out of the handle.

Blades precision ground for accurate fit.



All the Drivers You Need from One Source!



THE VACO HANDLE MEETS FIRE REQUIREMENTS

VACO plastic handles are made of Amberyl[®]... a dense, resilient, thermo-setting material that is break-proof, shock-proof, fire-safe, non-absorbent and therefor impervious to most acids and alkalies. It has an extremely high temper-ature range ... will not support combustion.

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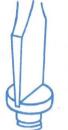
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Blade Torque and Bit Size Data



Fit the Tip to the Slot... Match the Driver to the Work



A GOOD FIT . . .
TIP OF BLADE JUST
FILLS THE SCREW
SLOT

A POOR FIT . . . UNDERSIZE FIT PERMITS DAMAGE TO SCREW SLOT



These tables show the wide variations in screw driver sizes and screw dimensions. It is these variations that lead to a mis-match between screw slot and blade tip. By keeping in mind the slogan "Fit the Driver to the Screw," poor performance and damage to slots can be avoided. Proper fit can be achieved through "rule of thumb" by selecting a driver with a bit width the same as the screw slot. The better way is to refer to these tables of standards.

VACO TORQUE STANDARD TABLE

| Blade Size | Handle Size Dia. Length | Average Possible Torque for this Size Handle in Inch Pounds | Minimum Required U. S. Standards Tortional Moment Inch Pounds | Vaco Average Failure Point† Inch Pounds |
|--------------|-------------------------|--|--|--|
| 3/32" Round | 1/2" x 21/2" | 5 | 4 | 6 |
| 1/8" Round | 3/4" x 3" | 11 | 6 | 12 |
| 5/32" Round | 3/4" x 3" | 15 | 18 | 30 |
| 3/16" Round | 7/8" x 3 1/2" | 35 | 25 | 50 |
| 3/16" Square | 7/8" x 31/2" | 35 | 25 | 65 |
| 1/4" Round | 1" x 35/8" | 45 | 60 | 80 |
| 1/4" Square | 1" x 35/8" | 45 | 60 | 90 |
| 5/16" Round | 11/16" x 4" | 60 | 90 | 180 |
| 5/16" Square | 11/8" x 41/4" | 65 | 90 | 190 |
| 3/8" Round | 11/8" x 41/4" | 80 | 180 | 270 |
| 3/8" Square | 13/16" x 41/2" | 90 | 180 | 290 |
| 7/16" Square | 11/4" x 51/4" | 105 | 250 | 300 |
| 1/2" Square | 11/2" x 71/2" | 210 | 350 | 450 |
| %6" Square | 11/2" x 71/2" | 210 | 350 | 850 |

†These are average figures based on a large number of tests.

Torque standards in inch pounds have long been established for screw driver points. These standards are used by government agencies and other users as a measurement of quality or utility. All screw drivers measuring up to these standards can be classified as good tools. The measurements referred to here are calculated to exceed any limits of strain which it is possible to develop, even where the user is exceptionally strong. It is VACO's aim to exceed all such standards wherever possible . . . never to drop below. For your guidance, the table above lists the average results of many thousands of tests made on VACO tools.

VACO BIT SIZE STANDARDS

| Screw Numbe | Max. Dia. of Screw Body Below Head | Max. Dia. of Head Flat and Oval | Max. Dia. of Head Round | Width Min. | of Slot | Dia. of Screw Driver Blade Recommended | Standard Thickness Screw Driver Bit at Point† | Decimal Equivalents Blade Size |
|----------------|--|--|----------------------------------|---------------|---------|---|--|--------------------------------------|
| - Trumbo | Houd | Ovai | Round | | max. | Recommended | Dit at 1 onit | Diade Oize |
| 0 | .060 | .119 | .113 | .023 | .016 | 3/32" | .015 | ³⁄₃2"=.0937 |
| 1 | .073 | .146 | .138 | .026 | .019 | 3/32" | .015 | |
| 2 | .086 | .172 | .162 | .031 | .023 | 1/8" | .020 | 1/8"=.1250 |
| 3 | .099 | .199 | .187 | .035 | .027 | 1/8" | .020 | |
| 4 | .112 | .225 | .211 | .039 | .031 | 1/8" | .020 | |
| 5 | .125 | .252 | .236 | .043 | .036 | 1/8"-5/32" | .020025 | $\frac{5}{32}$ "=.1562 |
| 6 | .138 | .279 | .260 | .048 | .039 | 5/32"-3/16" | .025030 | $\frac{3}{16}'' = .1875$ |
| 7 | .151 | .305 | .285 | .048 | .039 | 3/16" | .030 | |
| 8 | .164 | .332 | .309 | .054 | .045 | 3/16" | .030 | |
| 9 | .177 | .358 | .334 | .054 | .045 | 3/16" | .030 | |
| 10 | .190 | .385 | .359 | .060 | .050 | 1/4" | .037 | 1/4"=.250 |
| 12 | .216 | .438 | .408 | .067 | .056 | 1/4"-5/16" | .037042 | $\frac{5}{16}$ "=.3125 |
| 14 | .242 | .491 | .457 | .075 | .064 | 5/16" | .042 | |
| 16 | .268 | .544 | .506 | .075 | .064 | 5/16"-3/8" | .042050 | $\frac{3}{8}$ "=.375 |
| 18 | .294 | .597 | .555 | .084 | .072 | 3/8" | .050 | |
| 20 | .320 | .650 | .604 | .084 | .072 | 3/8"-7/16" | .050058 | $\frac{7}{16}$ "=.4375 |
| 24 | .372 | .756 | .702 | .094 | .081 | 7/16" | .058 | |
| | | | | | | | | |
| 7/16" | .437 | .812 | .750 | .094 | .081 | 1/2" | .070 | $\frac{1}{2}$ "=.500 |
| 1/2" | .500 | .875 | .812 | .106 | .091 | 1/2"-9/16" | .070080 | %6'' = .5625 |
| %16" | .562 | 1.000 | .937 | .118 | .102 | 9/16" | .080 | |

Permissible Tolerances—Plus .004, Minus .004

VACO bit size standards follow U. S. government standards as shown in screw driver specifications in GGG-S-121c August 20, 1953. These specifications, in turn, are determined by screw slot standards established by the Bureau of Standards and followed by all screw manufacturers. Since there is a fairly wide range between maximums and minimums permitted, the screw driver bit width must be a compromise. The various ranges are shown in the accompanying table, together with Federal standards of bit thicknesses translated into decimals. These figures will assist the mechanic and user in selecting the proper size driver for every size screw, and to determine the number or size of all screws by reference to these simple measurements. All sizes of screws may be determined by measurement and reference to this table.



Round Blade Screw Drivers

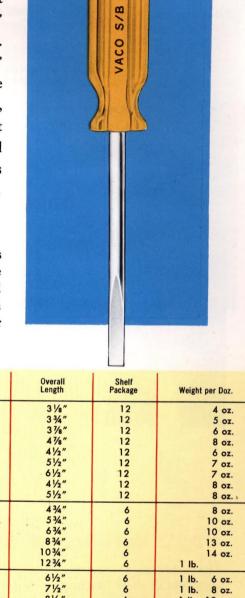
Famous for Balance, Durability and "Feel"

These beautifully designed electrician, electronic and cabinet type screw drivers are engineered to have exactly that "right feel" skilled craftsmen demand and ample strength for rough, tough use.

Handles are of VACO Amberyl® and carry the Underwriters'
Laboratory Reexamination Service Marker . . . your positive assurance of protection against fire hazard. Blades are tough, durable S.A.E. 6150 Chrome Vanadium steel, electrically heat treated and oil tempered for the utmost in strength. VACO round blade screw drivers are offered in 28 different sizes . . . all unconditionally guaranteed.



These handy little screw drivers are available in 9 sizes and are fitted with clips for easy accessibility. They have standard VACO Amberyl® handles and fine tool steel blades carefully heat treated and tempered for maximum strength and service. Handles are cupped on top for finger guide on precision work.



316-4

4

| Style | Stock Number | Handle Diameter and Length | Blade Diameter and Length | Overall Length | Shelf Package | Weight per Doz. |
|------------------------------|---|---|---|---|--|---|
| Pocket Clip ½" and ½" Blades | A 010 A 230-2 A 130-2 A 130-3 A 116-2 A 116-3 A 116-4 A 131-2 A 131-3 | 13/2" x 1 3/4" 13/2" x 1 3/4" 12" x 1 1/6" 12" x 1 1/6" 12" x 2 1/2" | 3/2" x 1 3/8" 1/8" x 2" 1/8" x 2" 1/8" x 3" 3/2" x 2" 3/2" x 3" 3/2" x 4" 1/6" x 2" 1/6" x 3" | 3 ½ " 3 ¾ " 3 ½ " 4 ½ " 5 ½ " 4 ½ " 5 ½ " 5 ½ " 5 ½ " | 12 12 12 12 12 12 12 12 12 12 | 4 oz. 5 oz. 6 oz. 8 oz. 6 oz. 7 oz. 7 oz. 8 oz. 8 oz. |
| ⅓°" Blades | A 216-2 A 216-3 A 216-4 A 216-6 A 216-8 A 216-10 | %" × 2 ¾" %" × 2 ¾" | /6" x 2" /6" x 3" /6" x 4" /6" x 6" /6" x 8" /6" x 10" | 4 34" 5 34" 6 34" 8 34" 10 34" 1 2 34" | 6 6 6 6 6 | 8 oz. 10 oz. 10 oz. 13 oz. 14 oz. |
| 3/16" Blades | A 316-3 A 316-4 A 316-5 A 316-6 A 316-8 A 316-10 | %" × 3 ½" %" × 3 ½" %" × 3 ½" %" × 3 ½" %" × 3 ½" %" × 3 ½" %" × 3 ½" | %6" x 3" %6" x 4" %6" x 5" %6" x 5" %6" x 8" %6" x 8" %6" x 10" | 6½" 7½" 8½" 9½" 11½" 13½" | 6 6 6 6 | 1 lb. 6 oz. 1 lb. 8 oz. 1 lb. 10 oz. 1 lb. 10 oz. 2 lbs. 2 lbs. 2 oz. |
| 1/4" Blades | A 416-3 A 416-4 A 416-5 A 416-6 A 416-8 A 416-10 | 1" x 3 5%" 1" x 3 5%" | \(\frac{\gamma'' \times 3''}{\gamma'' \times 4'' \times 4'' \times 4'' \times 6'' \q | 6 %" 7 %" 8 %" 9 %" 11 %" 13 %" | 6 6 6 6 | 2 lbs. 1 oz. 2 lbs. 4 oz. 2 lbs. 7 oz. 2 lbs. 9 oz. 3 lbs. 3 lbs. 6 oz. |
| 5%" Blades | A 516-4 A 516-5 A 516-6 A 516-8 A 516-10 A 516-12 | 1½" × 4" 1½" × 4" 1½" × 4" 1½" × 4" 1½" × 4½" 1½" × 4½" | 5/16" x 4" 5/16" x 5" 5/16" x 6" 5/16" x 8" 5/16" x 10" 5/16" x 12" | 8" 9" 10" 12" 141/4" 161/4" | 6 6 6 6 6 3 | 3 lbs. 3 lbs. 6 oz. 3 lbs. 12 oz. 4 lbs. 4 oz. 4 lbs. 15 oz. 5 lbs. 10 oz. |
| ¾8" Blades | A 616-6 A 616-8 A 616-10 A 616-12 | 1 ½8" x 4 ¼" 1 ½8" x 4 ¼" 1 ¾6" x 4 ½" 1 ¾6" x 4 ½" | %" × 6" %" × 8" %" × 10" %" × 12" | 10¼" 12¼" 14½" 16½" | 6 6 6 3 | 5 lbs. 4 oz. 5 lbs. 8 oz. 6 lbs. 14 oz. 7 lbs. 10 oz. |

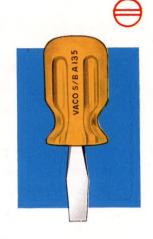


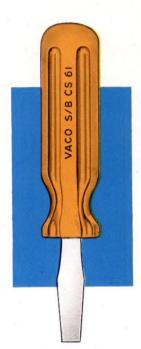
Stubbies and Shorties

Stubbies...for Working in Tight Places

VACO Stubbies are among the most useful of all screw drivers. The sizes shown in the table are specifically designed to tighten or loosen slotted head screws where there is very little hand room. These drivers have Amberyl® handles and Chrome Vanadium steel blades.

| Stock Number | Handle Diameter and Length | Blade Diameter and Length | Overall Length | Shelf Package | Weight per Doz. |
|-----------------|-------------------------------|------------------------------|-------------------|------------------|-----------------|
| A 132 | 1½" x 1¾" | 1/4" x 1 1/4" | 3″ | .6 | 1 lb. 2 oz. |
| A 135 | 1 1/4" x 2 1/8" | 5/6" x 1 3/4" | 3 1/8" | 6 | 1 lb. 12 oz. |





Shorties...for Power in Close Quarters

Shorties are powerful drivers for close quarter work. They are ideal for precise settings by gunsmiths, automotive mechanics, locksmiths, armorers, millwrights, instrument workers, die setters, etc. It is in applications such as these that the tough, hard, Chrome Vanadium steel blades and big, strong, Amberyl® handles found on all VACO drivers are especially desirable. A complete set of Shorties is indispensible for efficiency in many shop and professional operations.

| Stock Number | Handle Diameter and Length | Blade Diameter and Length | Overall Length | Shelf Package | Weight per Doz. |
|-----------------|-------------------------------|------------------------------|-------------------|------------------|-----------------|
| CS 11† | 5/8" x 23/4" | ½" x 1" | 3 3/4" | 6 | 8 oz. |
| CS 21 | 3/4" x 3" | 5/32" x 1 1/8" | 41/8" | 6 | 12 oz. |
| CS 31† | 7/8" x 3 1/2" | 3/16" x 1 1/4" | 4 3/4" | 6 | 1 lb. 6 oz. |
| CS 41† | 1" x 3 5/8" | 1/4" x 1 1/2" | 51/8" | 6 | 2 lbs. |
| CS 51† | 11/16" x 4" | 5/16" x 1 3/4" | 5 3/4" | . 6 | 2 lbs. 12 oz. |
| CS 61† | 11/8" x 41/4" | 3/8" x 2" | 61/4" | 6 | 3 lbs. 8 oz. |
| CS 71† | 13/16" x 41/2" | 7/16" x 21/2" | 7" | 6 | 5 lbs. |

[†] Square Blades

VACO Vari-Board® Shelves for Round Blade Screw Drivers

These shelves, for use with Vari-Board backgrounds or by themselves with VACO shelf brackets offer a complete and varied assortment of all popular VACO round blade screw drivers.

| - | | - | NИ | | ~ |
|----|-----|---|----|---|---|
| эп | ELI | | | • | 4 |
| | | | - | | _ |

| Quar | . Stock No. | Description |
|------|-------------|------------------|
| 6 | A 216-4 | 1/8" x 4" Round |
| 6 | A 216-6 | 1/8" x 6" Round |
| 6 | A 316-4 | 3/16" x 4" Round |
| 6 | A 316-6 | 3/16" x 6" Round |
| 6 | A 416-4 | 1/4" x 4" Round |
| 6 | A 416-6 | 1/4" x 6" Round |
| 3 | A 516-6 | 5/6" x 6" Round |
| 3 | A 516-8 | 5/16" x 8" Round |
| | 42 Scre | w Drivers |

Weight, 71/2 lbs.

SHELF NO. 5

| Quai | n. Stock No. | Description |
|------|--------------|-------------------|
| 6 | A 316-4 | 3/16" x 4" Round |
| 6 | A 316-6 | 3/16" x 6" Round |
| 6 | A 416-4 | 1/4" x 4" Round |
| 6 | A 416-6 | 1/4" x 6" Round |
| 3 | C 44 | 1/4" x 4" Square |
| 3 | C 46 | 1/4" x 6" Square |
| 3 | C 56 | 5/16" x 6" Square |
| 3 | C 58 | 5/16" x 8" Square |
| | 36 Scre | ew Drivers |
| | Weight | 1, 81/2 lbs. |

SHELF NO. 7

| Quar | . Stock No. | Description |
|------|-------------|------------------|
| 3 | A 516-8 | 5/16" x 8" Round |
| 6 | A 416-6 | 1/4" x 6" Round |
| 6 | A 416-4 | 1/4" x 4" Round |
| 6 | A 316-8 | 3/16" x 8" Round |
| 6 | A 316-6 | 3/16" x 6" Round |
| 6 | A 316-4 | 3/16" x 4" Round |
| 6 | A 216-8 | 1/8" x 8" Round |
| 6 | A 216-6 | 1/8" x 6" Round |
| 6 | A 216-4 | 1/8" x 4" Round |
| | 51 Scre | w Drivers |
| | Weigh | t, 73/4 lbs. |



See Pages 34-39 for Complete Vari-Board Information



Square Blade Screw Drivers

25% More Steel Means Extra Strength

Specify square blade VACO screw drivers wherever tools get extra heavy use! This applies particularly to automotive, millwright, railroad or heavy machinery and industrial uses. VACO square blade screw drivers get their extra blade strength from the square shape of the blade, in addition to the fact that they are forged from Chrome Vanadium steel. VACO square blade screw drivers also have break-proof, shock-proof, fire-safe Amberyl® handles, except for CW style

drivers which have Double-Grip hardwood handles. Comparison

of the cross sections of round and square blade drivers (illustrated at right) quickly shows that square blades have approximately 25% more steel.



8/B

VACO



In certain types of heavy screw driving maximum screw driver torque is required. For example, in diesel work it is often necessary to work in confined places where large screws must be tightened by hand. The CW handle provides the required torque since it allows the use of *both* hands at the same time.



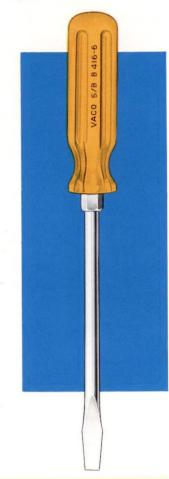


Bolster Type Screw Drivers

The Screw Driver with the Sturdy Handle Support

■ The shank and shoulder (bolster) of this rugged screw driver are forged from one piece of tough, Chrome Vanadium steel. The shoulder serves to support the VACO Amberyl® handle so that the life of the driver is greatly lengthened even under conditions of hard usage. A forged hex on the round shank below the bolster on 1/4", 5/16", and 3/8" blades permits the use of a wrench for additional leverage when setting or loosening screws. The VACO Bolster Round Blade screw driver is recommended for every kind of heavy duty application.

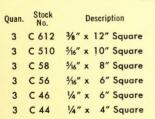
| Stock Number | Handle Diameter and Length | Blade Diameter and Length | Overall Length | Shelf Package | Weight per Doz. |
|-----------------|-------------------------------|------------------------------|-------------------|------------------|-----------------|
| B 216-6 | 5/8" x 23/4" | 1/8" x 6" | 8 3/4" | 6 | 17 oz. |
| B 216-8 | 5/8" x 23/4" | 1/8" x 8" | 103/4" | 6 | 18 oz |
| B 216-10 | 5/8" x 23/4" | ½″ x 10″ | 123/4" | 6 | 1 lb. 4 oz |
| B 316-6 | 7/8" x 31/2" | ³ /16" x 6" | 91/2" | 6 | 2 lbs. 2 oz |
| B 316-8 | 7/8" x 3 1/2" | 3/16" x 8" | 111/2" | 6 | 2 lbs. 8 oz |
| B 316-10 | 7/8" x 31/2" | ³ /16" x 10" | 131/2" | 6 | 2 lbs. 10 oz |
| B 416-6 | 1" x 35/8" | 1/4" x 6" | 95/8" | 6 | 3 lbs. |
| B 416-8 | 1" x 35/8" | 1/4" x 8" | 115/8" | 6 | 3 lbs. 8 oz |
| B 416-10 | 1" x 3 5/8" | 1/4" x 10" | 135/8" | 6 | 3 lbs. 14 oz |
| B 516-6 | 1½6" x 4" | 5/16" x 6" | 10" | 6 | 4 lbs. 4 oz |
| B 516-8 | 11/16" x 4" | 5/16" x 8" | 12" | 6 | 4 lbs. 12 oz |
| B 516-10 | 11/16" x 4" | 5/16" x 10" | 14" | 6 | 5 lbs. 8 oz |
| B 516-12 | 1 1/8" x 4 1/4" | 5/16" x 12" | 161/4" | 6 | 6 lbs. 2 oz |
| B 616-8 | 1 1/8" x 4 1/4" | 3/8" x 8" | 121/4" | 3 | 6 lbs. |
| В 616-10 | 13/16" x 41/2" | 3/8" x 10" | 141/2" | 3 | 7 lbs. 8 oz |
| B 616-12 | 13/16" x 41/2" | 3/8" x 12" | 161/2" | 3 | 8 lbs. 4 oz |



VACO Vari-Board® Shelves for Square Blade Screw Drivers

Tailor your VACO Vari-Board screw driver display to your special requirements by using VACO shelves adapted to local demand. Shelf No. 1 below features a limited, popular all-square shank selection. Shelf No. 5 includes a selection of smaller square shank sizes plus a popular selection of round blade drivers. See Vari-Board section of this catalog for other screw driver types.

SHELF NO. 1 Square Blade Only



18 Screw Drivers, Weight 8 1/2 lbs.

SHELF NO. 5 Square and Round

| Quan. | No. | Description |
|-------|---------|---------------------|
| 6 | A 316-4 | 3/16" x 4" Round |
| 6 | A 316-6 | 3/16" x 6" Round |
| 6 | A 416-4 | 1/4" x 4" Round |
| 6 | A 416-6 | 1/4" x 6" Round |
| 3 | C 44 | 1/4" x 4" Square |
| 3 | C 46 | 1/4" x 6" Square |
| 3 | C 56 | 5/16" · x 6" Square |
| 3 | C 58 | 5/16" x 8" Squar |
| 24 6. | Duine | we Weight 91/ |

36 Screw Drivers. Weight 8 1/2 lbs.

See Pages 34-39 for Complete Vari-Board Information



Phillips Screw Drivers

A Quality Line for All Phillips Screws

Phillips cross slot screws are now in such wide use that no set of tools is complete without a selection of screw drivers to fit all Phillips screw sizes. For the finest in this type of screw driver choose VACO . . . a complete line of genuine Phillips† made with the finest quality, precisionmilled, oil tempered Chrome Vanadium steel blades obtainable . . . and equipped with VACO break-proof, shock-proof, fire-safe plastic handles.

POINT SIZES











S/B

VACO

No. 0 Point, 1/8" Blade. No. 1 Point, 3/6" Blade. No. 2 Point, 1/4" Blade. No. 3 Point, 5/6" Blade. No. 4 Point, 3/6" Blade.



Pocket Clips and Stubbies, Too

In addition to the broad selection of conventional size Phillips screw drivers, VACO also offers a choice of pocket and stubby styles for light work and work in close quarters. All blades and bits are made to VACO quality standards in every detail.

| Stock Number | Point Number | Handle Diameter and Length | Blade Diameter and Length | Overall Length | Takes Screw Number | Shelf Package | Weight per Doz. |
|--------------------|-----------------|-------------------------------|------------------------------|-------------------|-----------------------|------------------|-----------------|
| P 01 | 0 | 5/8" x 23/4" | 1/8" x 21/2" | 51/4" | 0—1 | 6 | 8 oz. |
| P 1 | 1 | 7/8″ x 3 1/2″ | ³/16" x 3" | 61/2" | 2 to 4 | 6 | 1 lb. 6 oz. |
| P 2 | 2 | 1" x 3 1/8" | 1/4" x 4" | 75/8" | 5 to 10 | 6 | 2 lbs. 4 oz. |
| P 3 | 3 | 1½6" x 4" | 5/16" x 6" | 10" | 12 to 16 | 6 | 3 lbs. 12 oz. |
| P 4 | 4 | 13/16" x 41/2" | 3⁄8″ x 8″ | 121/2" | 18 and larger | 6 | 6 lbs. 4 oz. |
| P 5 (Stubby) | 2 | 1 1/4" x 21/8" | 1/4" x 13/4" | 3 1/8" | 5 to 10 | 6 | 1 lb. 8 oz. |
| P 6 (Stubby) | 1 | 11/8" x 13/4" | 3/16" x 11/4" | 3″ | 2 to 4 | 6 | 1 lb. |
| P 12 (Pocket Clip) | 0 | 1/2" x 21/2" | 1/8" x 21/2" | 5" | 0—1 | 6 | 8 oz. |
| | | EXTRA LO | NG BLADE PHI | LLIPS SCREW | DRIVERS | | |
| P 18 | 1 | 7/8" x 31/2" | ³/16" x 8" | 111/2" | 2 to 4 | 6 | 2 lbs. |
| P 28 | 2 | 1" x 3 1/8" | 1/4" x 8" | 115/8″ | 5 to 10 | 6 | 3 lbs. |
| P 38 | 3 | 11/16" x 4" | 5/16" x 8" | 12" | 12 to 16 | 6 | 4 lbs. 6 oz. |
| P 212 | 2 | 1" x 3 5/8" | 1⁄4" x 12" | 155%" | 5 to 10 | 6 | 3 lbs. 8 oz. |
| P 312 | 3 | 13/16" x 41/2" | 5/16" x 12" | 161/2" | 12 to 16 | 6 | 5 lbs. 10 oz. |
| P 416 | 4 | 11/4" x 51/4" | 3⁄8″ x 16″ | 21 1/4" | 18 and larger | 3 | 10 lbs. 8 oz. |



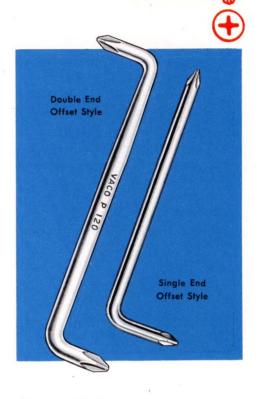
Phillips Offset Screw Drivers

Made of Chrome Vanadium Steel for Strength and Long Life

VACO's selection of five different sizes of Phillips Offset screw drivers provides the mechanic with the exact screw driver he needs for working in confined areas. The choice of double end or single end styles offers him one style (single end) which he can use as a straight driver if necessary. All are precision made of tough, oil tempered S.A.E. 6150 Chrome Vanadium steel for accurate fit, maximum strength and long life.

DOUBLE END

| | | | DO | UBLE I | EIAD | | | |
|-----------------|------------------------|----------------------|-----------------------|------------------------|------------------------|-------------------|------------------|----------------|
| Stock Number | Point Sizes on Ends | Dian Small End | neter Large End | Offset Small End | Length Large End | Overall Length | Shelf Package | Weight per Doz |
| P 120 | No. 1 and No. 2 | 3/16" | 1/4" | 3/4" | 7/8″ | 43/4" | 6 | 12 oz. |
| P 230 | No. 2 and No. 3 | 1/4" | 5/16" | 7/8″ | 11/16" | 5½″ | 6 | 1 lb. 12 oz. |
| P 340 | No. 3 and No. 4 | 5/16" | 3/8″ | 11/16" | 1 5/16" | 6" | 6 | 2 lbs. 12 oz. |
| | | | SIN | IGLE E | ND | | | |
| P 111 | No. 1—Both Ends | 3/1 | 6" | 1" | , | 31/4" | 6 | 8 oz. |
| P 222 | No. 2—Both Ends | 1/2 | 4 " | 1! | /8" | 4" | 6 | 14 oz. |



VACO Vari-Board® Shelves for Phillips Screw Drivers



See Pages 34-49 for Complete Vari-Board Information

SHELF No. 2

| | Phillips | Screw Drivers |
|-------|-----------|---------------------|
| Quan. | Stock No. | Description |
| 3 | P 3 | #3 Phillips |
| 6 | P 2 | #2 Phillips |
| 6 | P 1 | #1 Phillips |
| 6 | P 01 | #0 Phillips |
| 3 | P 5 | #2 Stubby Phillips |
| 3 | P 6 | #1 Stubby Phillips |
| 27 | Screw Dri | vers. Weight 4 lbs. |

SHELF No. 9

| | 5 | pecials |
|-------|--------------|--------------------|
| Quan. | Stock No. | Description |
| 3 | A 132 | 1/4"x11/4" Stubby |
| 3 3 | P 5 | #2 Stubby Phillips |
| 3 | P 6 | #1 Stubby Phillips |
| 6 | P 01 | #0 Phillips |
| 6 | P 1 | #1 Phillips |
| 6 | P 2 | #2 Phillips |
| 3 | DUH 4 | Reversible |
| 6 | DU 2 | Reversible |
| | | |

36 Screw Drivers. Weight 51/2 lbs.

OFFSET HANGERS



Offset Hanger Set No. 0

3 VO 2 Regular Offsets 3 P 120 Phillips Offsets with 2 hangers. Offset Hanger Set No. OP Includes:

3 P 230 Phillips Offsets 3 P 340 Phillips Offsets with 2 hangers.

Hangers for suspending Phillips or Regular Offset Screw Drivers on VACO Vari-Board or other back boards are also available. Here is one good way to increase impulse purchases of a frequently overlooked item. Order by number as shown above.



PHILLIPS DISPLAY UNIT

This heavy easel back board display calls attention to the seven most popular Phillips screw drivers. It's a good volume builder . . . you can often trade up to a sale of the entire display as a complete Phillips set. For counter or wall display. PC 16 Display Unit consists of one each: P 1, P 2, P 3, P 5, P 6, P 12 and P 01. Weight, each 1½ lbs. Size 9"x14".

MECHANIC'S BOXED PHILLIPS SET No. P 550



This boxed set of VACO Chrome Vanadium steel blade drivers provides a variety of types and styles to fit all ordinary requirements. The assortment is neatly packaged, and contains one each of: Nos. P 1, P 2, P 3, P 5 and P 6. Weight, 1½ lbs.



Clutch Head Screw Drivers

For All Clutch Head Screws-

(United Screw & Bolt Corp.)

Clutch head screws today are being used in an increasing variety of products including Chevrolet and other General Motors cars and trucks;

Ford, Lincoln and Mercury products, Norge refrigerators, and John Deere tractors. They are self-holding when used with a Type A clutch head screw driver to allow easy, one-hand insertion of the screw. VACO clutch head screw drivers have tough Chrome Vanadium steel blades, and handles made of famous VACO Amberyl® plastic.







HOW IT WORKS

Bit Locks By Turning Counter-Clockwise. Center Pivot Bearing Prevents Canting. Bit Unlocks By Turning Clockwise As In Driving. Clutch-Wall Holds Bits in Place.

PERFECT FIT MEANS PERFECT DRIVING ACTION

The Type "A" clutch head bit mates perfectly with the screw recess. Slipping or "camming out" is impossible due to design and precision fit





Display No. CHA 7
Take advantage of VACO's clutch head screw driver

display to increase your

screw driver sales. This dis-

play carries one each of the

nine most popular size

Type A clutch head screw

drivers mounted on heavy,

easel-type back board. Size, 12"x16". Weight, 2 lbs.

TYPE "A" IS PREFERRED — TYPE "G" IS OBSOLETE

There has only been one type of clutch head screw made since 1937. However, two types of screw driver blades are available. The "A" type fits the screw recess correctly and will actually clutch or hold the screw. The "G" type (sometimes called butterfly or Figure 8) is the non-friction type and does not hold the screw. Also, it does not drive properly since it fails to make proper contact at the driving corners of the recess.



TYPE G

Vari-Board® Shelf No. 14



Description Stock No. Quan. 5/32" Stubby Clutch Head CH 51 3/16" Stubby Clutch Head CH 61 1/8" x 3" CH 43 Clutch Head 5/32" x 4 1/4" Clutch Head CH 54 3/16" x 4 1/4" Clutch Head CH 64 CH 86 1/4" x 6" Clutch Head 5/16" x 6" CH 106 Clutch Head

CH

S/B

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27 Screw Drivers. Wt., 5 lbs.
For 'G' type drivers order Shelf 14G

See Pages 34-39 for Complete Vari-Board Information

| Stock No. | | Handle Diameter Bit Point Diameter | | Overall | Shelf | Weight per Dozei |
|-----------|--|---|--|---|--|--|
| Type G | and Length | and Blade Length | Diameter | Length | Package | Weight per Dozei |
| CH 330 | 3/4" × 3" | ³ / ₃₂ " x 3" | 1/8″ | 6" | 6 | 14 oz. |
| CH 430 | ³¼" x 3" | 1/8" x 3" | 1/8" | 6" | 6 | 14 oz. |
| CH 540 | 7/8" x 31/2" | 5/32" × 4 1/4" | 3/16" | 7 3/4" | 6 | 1 lb. 8 oz. |
| CH 640 | 7/8" x 3 1/2" | 3/16" x 4 1/4" | 3/16" | 7 3/4" | 6 | 1 lb. 8 oz. |
| CH 860 | 1" x 35/8" | 1/4" x 6" | 1/4" | 9 5/8" | 6 | 2 lbs. 10 oz. |
| CH 960 | 1½6" x 4" | %2" x 6" | 5/16" | 10" | 6 | 3 lbs. 12 oz. |
| CH 1060 | 11/16" x 4" | 5/16" x 6" | 5/16" | 10" | 6 | 3 lbs. 14 oz. |
| | Type G CH 330 CH 430 CH 540 CH 640 CH 860 CH 960 | Type G and Length CH 330 34" x 3" CH 430 34" x 3" CH 540 76" x 3½" CH 640 76" x 3½" CH 860 1" x 356" CH 960 1½6" x 4" | Type G and Length and Blade Length CH 330 3/4" x 3" 3/2" x 3" CH 430 3/4" x 3" 1/6" x 3 3/2" CH 540 7/6" x 3 1/2" 5/32" x 4 1/4" CH 640 7/6" x 3 1/2" 3/16" x 4 1/4" CH 860 1" x 3 5/6" 1/4" x 6" CH 960 11/16" x 4" 5/2" x 6" | Type G and Length and Blade Length Diameter CH 330 3/4" x 3" 3/2" x 3" 1/6" CH 430 3/4" x 3" 1/8" x 3" 1/8" CH 540 7/8" x 31/2" 5/2" x 4 1/4" 3/6" CH 640 7/8" x 31/2" 3/6" x 4 1/4" 3/6" CH 860 1" x 3 3/8" 1/4" x 6" 1/4" CH 960 11/16" x 4" 9/2" x 6" 5/6" | Type G and Length and Blade Length Diameter Length CH 330 34" x 3" 32" x 3" | Type G and Length and Blade Length Diameter Length Package CH 330 3/4" x 3" 3/2" x 3" 1/8" 6" 6 CH 430 3/4" x 3" 1/8" x 3" 1/8" x 3" 1/8" 6" 6 CH 540 7/8" x 31/2" 3/2" x 41/4" 3/6" 73/4" 6 CH 640 7/8" x 31/2" 3/6" x 41/4" 3/6" 73/4" 6 CH 860 1" x 35/8" 1/4" x 6" 1/4" 95/8" 6 CH 960 11/16" x 4" 9/2" x 6" 5/16" 10" 6 |

CLUTCH HEAD SCREW DRIVERS - STUBBY SIZES

| CH 51 | CH 510 | 11/8" x 13/4" | 5/32" × 11/2" | 3/16" | 3 1/4" | 6 | 1 lb. |
|-------|--------|---------------|----------------|-------|--------|---|-------|
| CH 61 | CH 610 | 11/8" x 13/4" | 3/16" x 1 1/2" | 3/16″ | 3 1/4" | 6 | 1 lb. |



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Reed and Prince Screw Drivers



■ These screw drivers are more and more in demand because of increased use of Reed and Prince screws in everything from aircraft to golf clubs, tractors to furniture, railway cars to radios. Unlike other cross-slot screws, the Reed and Prince screw requires its own driver . . . should be matched for screw size. VACO Reed and Prince screw drivers have Amberyl® handles and Chrome Vanadium steel blades.

| Stock Number | Handle Diameter and Length | Blade Diameter and Length | Overall Length | Shelf Package | Weight per Doz. |
|-----------------|-------------------------------|------------------------------|-------------------|------------------|-----------------|
| F 700 | 7/8″ x 3 1/2″ | ³/16" × 3" | 61/2" | 6 | 1 lb. 6 oz. |
| F 710 | 1" x 3 5/8" | 1/4" x 4" | 7 5/8" | 6 | 2 lbs. 4 oz. |
| F 715 | 1 1/8" x 4 1/4" | 5/16" × 6" | 101/4" | 6 | 3 lbs. 12 oz. |
| F 720 | 13/16" x 41/2" | 3/8" × 8" | 121/2" | 6 | 6 lbs. 4 oz. |
| F 705 (Stub) | 1 1/4" x 21/8" | 1/4" x 11/2" | 3 5/8" | 6 | 1 lb. 8 oz. |

Also available with wood handles in quantity lots on special order.



| Quan. | Stk. No. | Description |
|-------|----------|-------------|
| 6 | F 700 | 3/16" x 3" |
| 6 | F 710 | 1/4" x 4" |
| 3 | F 715 | 5/16" x 6" |
| 6 | F 705 | 1/4" Stubby |
| | | |

21 Screw Drivers. Weight, 6 lbs.

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See Pages 34-39 for Complete Vari-Board Information

Robertson[†] Type Screw Drivers ^{†(Socket Head)}

■ VACO Robertson type screw drivers have been especially designed for the Canadian market where Robertson type (socket head) screws are used in a wide variety of hardware, furniture and other objects and have many applications in radio and electrical work. VACO Robertson type screw drivers are available in 3 sizes . . . regular lengths and Stubbies. Amberyl® handle equipped with Chrome Vanadium steel blades.



| Stock Number | Point Number | Handle Size | Blade Size | Overall Length | Shelf Package | Weight per Doz |
|-----------------|-----------------|----------------|------------------------|-------------------|------------------|----------------|
| R 10 | 1 | 7/8" x 31/2" | ³ /16" x 3" | 61/2" | 6 | 1 lb. 6 oz. |
| R 11 Stubby | 1 | 11/8" x 13/4". | 3/16" x 1 1/2" | 3 1/4" | 6 | 1 lb. |
| R 20 | 2 | 1/8" x 31/2" | 1/4" x 4" | 71/2" | 6 | 2 lbs. 6 oz. |
| R 21 Stubby | 2 | 11/4" x 21/8" | 1/4" x 11/2" | 3 5/8" | 6 | 1 lb. 2 oz. |
| R 30 | 3 | 1" x 35/8" | 1/4" x 5" | 8 5/8" | 6 | 2 lbs. 8 oz. |
| R 31 Stubby | 3 | 11/4" x 21/8" | 1/4" x 1 1/2" | 3 5/8" | 6 | 1 lb. 2 oz. |

Robertson Type Vari-Board® Shelf No. 22

| Quan. | Stk. No. | Description |
|-------|----------|--------------|
| 6 | R 10 | No. 1 Point |
| 6 | R 20 | No. 2 Point |
| 3 | R 30 | No. 3 Point |
| 3 | R 11 | No. 1 Stubby |
| 3 | R 21 | No. 2 Stubby |
| 3 | R 31 | No. 3 Stubby |

24 Screw Drivers. Weight, 4 lbs.





Interchangeable Type Robertson Blades

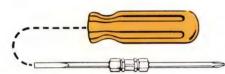


"Reversible" Screw Drivers

(Patented U. S. Patent Office No. 2,658,766)

Two Screw Drivers In One... Handy... Precision Engineered... Fully Guaranteed

Just pull out the blade, reverse it and insert it in the break-proof, shock-proof VACO handle and there's another screw driver in a jiffy! VACO Reversibles change from regular to Phillips or from No. 1 Phillips to No. 2 Phillips in less time than it takes to tell . . . yet they are a quality tool in every detail with electrically heat treated Chrome Vanadium steel blades solidly gripped in the exclusive VACO handle chuck. Choice of 3 styles for every situation.



Blade snaps in and out of handle chuck easily, without binding, without play. Blade always perfectly aligned. Compact, a real time-saver.



DISPLAY No. DU 30

VACO "Reversibles" are known everywhere for high quality and convenience . . . literally sell on sight. Display them with this eye-catching counter card and watch sales climb! The DU 30 consists of one each of the three duplex screw drivers shown in the table below. Display and three mounted drivers shipped at the cost of the drivers alone with purchase of 12 assorted numbers. Shipping weight, 1 lb. 12 oz. Size, 12"x16".



VACO Vari-Board® Shelves for "Reversibles"



SHELF No. 20

| Quan. | Stock No. | Description |
|-------|---------------|-------------|
| 12 | DU 2 | Reversible |
| 6 | DUH 4 | Reversible |
| 3 | DUP 12 | Reversible |

21 Screw Drivers Weight, 4 lbs.

"Reversibles" also available on: Shelf No. 3; Shelf No. 6.

SHELF No. 3

Stock

| Quan. | No. | Description | | | | | |
|-------|---------|---------------------|--|--|--|--|--|
| 3 | A 132 | 1/4"x11/4" Stubby | | | | | |
| 3 | A 135 | 5/16"x13/4" Stubby | | | | | |
| 6 | DU 2 | "Reversible" | | | | | |
| 3 | DUH 4 | "Reversible" | | | | | |
| 6 | A 130-3 | 1/8"x3" Pocket Clip | | | | | |
| 6 | A 130-2 | 1/e"y2" Pocket Clir | | | | | |

27 Screw Drivers

Weight, 4 lbs.

SHELF No. 6

Stock

| Quan. | No. | Description |
|-------|---------|---------------------|
| 6 | P2 | #2 Phillips |
| 6 | P1 | #1 Phillips |
| 6 | DU 2 | "Reversible" |
| 3 | DUH 4 | "Reversible" |
| 3 | A 132 | 1/4"x11/4" Stubby |
| 6 | A 130-3 | 1/8"x3" Pocket Clip |
| 6 | A 130-2 | 1/8"x2" Pocket Clip |

36 Screw Drivers Weight, 5 lbs.

Use "Reversible" Screw Driver Vari-Board Shelves to step up sales of VACO special screw drivers. See pages 34-39 for complete Vari-Board information.

| Stock Number | Blade Size and Style | Blade Length Out of Handle | Overall Length | Shelf Package | Weight per Doz. |
|-----------------|-------------------------------|-------------------------------|-------------------|------------------|-----------------|
| DU 2 | No. 1 Phillips—¾" Regular | 21/4" | 6" | 6 | 2 lbs. |
| DUH 4 | No. 2 Phillips—¼" Regular | 2 3/4" | 63/4" | 6 | 2 lbs. 12 oz. |
| DUP 12 | No. 1 Phillips—No. 2 Phillips | 2 3/4" | 63/4" | 6 | 2 lbs. 12 oz. |

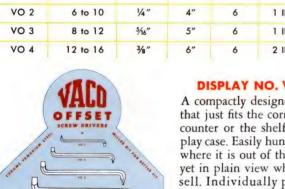


Offset Screw Drivers

Chrome Vanadium Hexagon Steel...Milled, Oil Tempered Bits

These tough, durable, VACO offset screw drivers are especially designed for superior performance. Hexagon shanks assure positive grip . . . bits are precision made to stay in the slot. Bits set at right angles provide greater maneuverability in tight places.

| Stock Number | Takes Screw Number | Diameter of Shank | Overall Length | Shelf Package | Weight per Doz. |
|-----------------|-----------------------|----------------------|-------------------|------------------|-----------------|
| VO 1 | 2 to 6 | 5/32" | 3″ | 6 | 6 oz. |
| VO 2 | 6 to 10 | 1/4" | 4" | 6 | 1 lb. |
| VO 3 | 8 to 12 | 5/16" | 5″ | 6 | 1 lb. 12 oz. |
| VO 4 | 12 to 16 | 3/8" | 6" | 6 | 2 lbs. 14 oz. |



DISPLAY NO. VOD 4

A compactly designed display that just fits the corner of any counter or the shelf of a display case. Easily hung on walls where it is out of the way . . . yet in plain view where it can sell. Individually packaged. Size, 81/2" x91/2". Weight 10 oz.



Vari-Board® Offset Driver Sets

Offset Hanger Set No. OR

Includes:

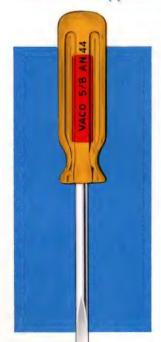
3 VO 3 Regular Offsets 3 VO 4 Regular Offsets with 2 hangers. Offset Hanger Set No. O

Includes:

3 VO 2 Regular Offsets 3 P 120 Phillips Offsets with 2 hangers.



Above sets supplied with hangers for use with Vari-Board backboard . . . See Pages 34-39



High Tension Ignition-Radio Testers

(with neon tube)

Dual purpose . . . may be used as screw drivers or for testing high tension ignition circuits or corona leakage in RF radio circuits. Special neon gas filled glass tube (spring mounted to prevent breakage within handle) gives unusually bright flash to indicate strong flow of current . . . weak flash to show weak field. May be used for testing spark plugs, coils, distributor heads, high tension wires or any high voltage AC or RF source. Available in 2 sizes.

| Stock Number | Handle Diameter and Length | Blade Diameter and Length | Overall Length | Shelf Package | Weight per Doz. |
|-----------------|-------------------------------|------------------------------|-------------------|------------------|-----------------|
| AN 44 | 1" x 3 5/8" | 1/4" x 4" | 7 5/8" | 6 | 2 lbs. |
| AN 2 | 1/2" x 21/2" | 1/8" x 3" | 51/2" | 6 | 8 oz. |

DISPLAY NO. AN 20

A fine display for stepping up impulse sales of testers to garage mechanics, filling station attendants, radio and TV personnel, etc. Holds one dozen Pocket Clip AN 2 Neon Testers. Individually packaged. Size, 11"x12". Weight, 10 oz.





Screw Holding Screw Drivers

Klipxon-An Easy to Use...Screw Starter ... or Screw Remover

Now with VACO's Klipxon you can start or remove screws in inaccessible spots with the assurance that the screw will be secure on the driver until purposely disengaged. No play! No wobble! Nothing complicated! Regardless of size, screw is held on by pressure of serrated spring steel clip and blade tip along entire edge of screw slot . . . yet there is no weakening of driver bit. When not needed, clip can be slid back up shaft, out of way.

HOW IT WORKS

Move clip forward along blade until end of clip extends slightly beyond bit. Insert clip in screw slot. Slide bit forward toward screw head . . . then exert enough pressure to close gap between clip and bit and seat bit in screw slot. Screws already in place can be removed in the same fashion.



| | | | No | • | 13 | | |
|-------|-----|------|-------|---|----|-----------|---------|
| Quan. | Sto | ck N | 0. | | De | scription | 1 |
| 3 | OK | 58 | 5/16" | X | 8" | Screw | Holding |
| 3 | OK | 56 | 5/16" | x | 6" | Screw | Holding |
| 3 | OK | 48 | 1/4" | x | 8" | Screw | Holding |
| 3 | OK | 46 | 1/4" | x | 6" | Screw | Holding |
| 6 | OK | 38 | 3/16" | x | 8" | Screw | Holding |
| 6 | OK | 36 | 3/16" | x | 6" | Screw | Holding |
| 6 | OK | 34 | 3/16" | x | 4" | Screw | Holding |
| 6 | OK | 28 | 1/8" | x | 8" | Screw | Holding |
| 6 | OK | 26 | 1/8" | x | 6" | Screw | Holding |
| 6 | OK | 24 | 1/8" | X | 4" | Screw | Holding |
| | | • | · | | - | | |

48 Screw Drivers Weight 7 lbs.

Also available in interchangable Vari-Blades. See Page 22.

See Pages 34-39 for Complete Vari-Board Information





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/ACO

DISPLAY No. OK 7



This attractive display boosts sales by featuring screw drivers often wanted but seldom displayed. Contains 7 Klipxon screw drivers in assorted sizes. Size, 12" x 16". Shipping weight, 11/2 lbs.

| Stock Number | Handle Diameter and Length | Blade Diameter and Length | Overall Length | Takes Screws | Shelf Package | Weight per Doz. |
|-----------------|-------------------------------|------------------------------|-------------------|-----------------|------------------|-----------------|
| OK 23 | 5/8" x 23/4" | 1/8" x 3" | 53/4" | 2 to 8 | 6 | 10 oz. |
| OK 24 | 5/8" x 23/4" | 1/8" x 4" | 63/4" | 2 to 8 | 6 | 12 oz. |
| OK 26 | 5/8" x 23/4" | 1/8" x 6" | 8 3/4" | 2 to 8 | 6 | 1 lb. |
| OK 28 | 5/8" x 23/4" | ⅓8″ x 8″ | 10¾" | 2 to 8 | 6 | 1 lb. 2 oz. |
| OK 34 | 7/8" x 31/2" | 3/16" x 4" | 71/2" | 6 to 12 | 6 | 1 lb. 12 oz. |
| OK 36 | 7/8" x 31/2" | 3/16" x 6" | 91/2" | 6 to 12 | 6 | 2 lbs. |
| OK 38 | 7/8" x 31/2" | 3/16" x 8" | 111/2" | 6 to 12 | 6 | 2 lbs. 3 oz. |
| OK 44 | 1" x 35/8" | 1/4" x 4" | 75/8" | 10 & 12 | . 6 | 2 lbs. 8 oz. |
| OK 46 | 1" x 35/8" | 1/4" x 6" | 9 5/8" | 10 & 12 | 6 | 2 lbs. 14 oz. |
| OK 48 | 1" x 35/8" | 1/4" x 8" | 115%" | 10 & 12 | 6 | 3 lbs. 6 oz. |
| OK 56 | 11/8" x 41/4" | 5/16" x 6" | 101/4" | 12 to 16 | 6 | 4 lbs. 3 oz. |
| OK 58 | 11/8" x 41/4" | 5⁄16″ x 8″ | 121/4" | 12 to 16 | 6 | 5 lbs. |
| OK 510 | 11/8" x 41/4" | 5/6" x 10" | 141/4" | 12 to 16 | 6 | 7 lbs. |



Wood Handle Screw Drivers

For Regular Straight Slotted Screws

This "Black Beauty" selection of economically priced screw drivers is built to meet the demand for a serviceable driver at low cost. VACO wood handle screw drivers have seasoned hardwood handles, black enameled for rich appearance . . . tough, oil tempered Chrome Vanadium steel blades with bright plated finish . . . and heavy drawn steel ferrules. All blades firmly set for long life.



| Stock Number | Handle Diameter and Length | Blade Diameter and Length | Overall Length | Shelf Package | Weight per [| Ooz. |
|-----------------|-------------------------------|------------------------------|-------------------|------------------|--------------|------|
| WR 11 | 3/4" x 3 1/4" | 5/32" x 11/2" | 43/4" | 6 | 14 | oz. |
| WR 24 | 3/4" x 3 1/4" | 1/8" x 4" | 71/4" | 6 | 14 | oz. |
| WR 26 | 3/4" x 3 1/4" | 1/8" x 6" | 91/4" | 6 | 1 lb. | |
| WR 28 | 3/4" x 3 1/4" | 1/8" x 8" | 111/4" | 6 | 1 lb. 1 | oz. |
| WR 34 | 1" x 4" | 3/16" x 4" | 8" | 6 | 1 lb 10 | oz. |
| WR 35 | 1" x 4" | 3/16" x 5" | 9" | 6 | 1 lb. 12 | oz |
| WR 36 | 1" x 4" | 3/16" x 6" | 10" | 6 | 1 lb. 14 | oz |
| WR 38 | 1" x 4" | 3/16" x 8" | 12" | 6 | 2 lbs. 6 | oz |
| WR 44 | 1 1/8" x 4 3/4" | 1/4" x 4" | 83/4" | 6 | 2 lbs. 4 | oz |
| WR 46 | 1 1/8" x 4 3/4" | 1/4" x 6" | 103/4" | 6 | 2 lbs. 12 | oz |
| WR 48 | 1 1/8" x 4 3/4" | 1/4" x 8" | 123/4" | 6 | 3 lbs. 6 | oz |
| WR 410 | 1 1/8" x 4 3/4" | ¼" x 10" | 143/4" | 6 | 3 lbs. 9 | oz |
| WR 56 | 11/4" x 51/2" | 5/16" x 6" | 111/2" | 6 | 4 lbs. 2 | oz |
| WR 58 | 11/4" x 51/2" | 5/16" x 8" | 131/2" | 6 | 4 lbs. 8 | oz |
| WR 510 | 11/4" x 51/2" | 5/16" x 10" | 151/2" | 6 | 5 lbs. 2 | oz |
| WR 132 | 13/8" x 21/2" | ¼" x 1¼" | 33/4" | 6 | 1 lb. 2 | oz |
| WR 135 | 13/8" x 21/2" | 5/16" x 1 3/4" | 41/4" | 6 | 1 lb. 8 | oz |





A companion "Black Beauty" selection of Phillips drivers built to meet the demand for a good quality driver of this type . . . also at low cost. Seasoned hardwood black enameled handles . . . Oil tempered, high carbon tool steel bits . . . heavy drawn steel ferrules. An outstanding VACO value.

| Stock Number | Point No. | Handle Diameter and Length | Blade Diameter and Length | Overall Length | Takes Screw Number | Shelf Package | Weight per Doz |
|-----------------|--------------|-------------------------------|------------------------------|-------------------|-----------------------|------------------|----------------|
| WP 01 | 1 | 3/4" x 3 1/4" | 1/8" x 3" | 61/4" | 4 and smaller | 6 | 8 oz. |
| WP 10 | 1 | 1" x 4" | ³ /16" × 3" | 7" | 4 and smaller | 6 | 1 lb. 10 oz. |
| WP 20 | 2 | 11/8" x 5" | 1/4" × 4" | 9″ | 5 to 10 | 6 | 2 lbs. 4 oz. |
| WP 30 | 3 | 11/4" x 6" | 5/16" x 6" | 12" | 12 to 16 | 6 | 4 lbs. |
| WP 40 | 4 | 15/6" x 7" | 3/8" x 8" | 15" | 18 and larger | 6 | 5 lbs. |
| WP 50 (Stub) | 2 | 15%" x 21/4" | ¼" x 1¾" | 4" | 5 to 10 | 6 | 1 lb. 2 oz. |
| WP 60 (Stub) | 1 | 15/16" x 21/4" | 3/16" x 1 1/4" | 31/2" | 4 and smaller | 6 | 1 lb. |





All Hollow Shaft Nut Drivers

Insulated, Color-Keyed Shafts... Extra Hard, Long-Wearing Sockets

With these new lightweight, easy-to-use, all hollow shaft nut drivers VACO solves an age-old problem for assembly line workers and service men everywhere. Here is the finest nut driver of its type designed in every detail for utmost utility. Available in four shaft lengths to take care of every job requirement.

- Shafts color-keyed for quick size identification.
- Entire shaft insulated clear to tip.
- Shafts hollow entire length.
- Handles extra large for sure grip.
- Entire driver light in weight, perfectly balanced.
- Extra hard, long-wearing sockets.
- Four lengths . . . stubby, regular, long, extra-long.
- Seven popular hex sizes.

COLOR-KEYED















1/2" Orange

Orange



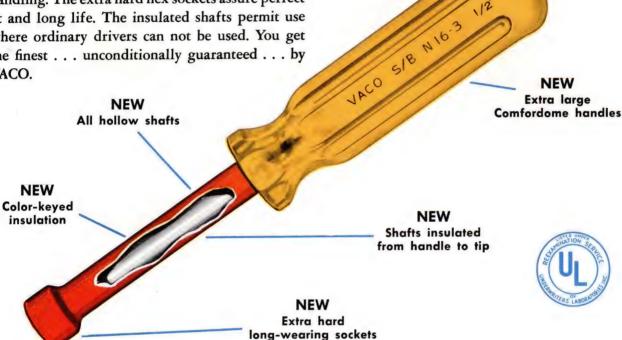
| Туре | Stock No. | Hex Size | Handle Diam. & Length | Overall Length | Color Key | Fits These Screws & Nuts | Shelf Package | Weight per Dozen |
|-----------------------------------|--|--|---|--|--|--|-----------------------|--|
| Stubby 1 ½" out of handle | N 6-1 N 8-1 N 10-1 N 11-1 N 12-1 N 14-1 N 16-1 | 3/16 1/4 5/16 11/32 3/8 7/16 1/2 | 1 1/4 × 2 1/8 1 1/4 × 2 1/8 | 3 5/8 3 5/8 3 5/8 3 5/8 3 5/8 3 5/8 3 5/8 | Black Red Yellow Green Blue Brown Orange | 2 & 3 4 5 & 6 8 10 12 & 1/4 | 6 6 6 6 6 | 1 lb. 4 oz. 1 lb. 4 oz. 1 lb. 6 oz. 1 lb. 6 oz. 1 lb. 6 oz. 1 lb. 8 oz. 1 lb. 12 oz. |
| Regular 3" out of handle | N 6-3 N 8-3 N 10-3 N 11-3 N 12-3 N 14-3 N 16-3 | 3/16 1/4 5/16 11/32 3/8 7/16 1/2 | 1 x 3 5/8 1 / 6 x 4 1 / 6 x 4 | 6 % 6 % 6 % 6 % 6 % 7 | Black Red Yellow Green Blue Brown Orange | 2 & 3 4 5 & 6 8 10 12 & 1/4 | 6 6 6 6 | 1 lb. 12 oz. 1 lb. 12 oz. 1 lb. 14 oz. 1 lb. 14 oz. 2 lbs. 2 lbs. 4 oz. 2 lbs. 8 oz. |
| Long 5½" out of handle | N 6-6 N 8-6 N 10-6 N 11-6 N 12-6 N 14-6 N 16-6 | 3/16 1/4 5/16 11/32 3/8 7/16 | 1 × 3 5/8 1 × 3 5/8 1 × 3 5/8 1 × 3 5/8 1 × 3 5/8 1 × 3 5/8 1 / 6 × 4 1 / 6 × 4 | 9 1/8 9 1/8 9 1/8 9 1/8 9 1/8 9 1/2 9 1/2 | Black Red Yellow Green Blue Brown Orange | 2 & 3 4 5 & 6 8 10 12 & 1/4 | 6 6 6 6 6 | 2 lbs. 12 oz. 2 lbs. 14 oz. |
| Extra Long 81/4" out of handle | N 6-8 N 8-8 N 10-8 N 11-8 N 12-8 N 14-8 N 16-8 | 3/16 1/4 5/16 11/32 3/8 7/16 1/2 | 1 x 3 % 1 x 3 % 1 x 3 % 1 x 3 % 1 x 3 % 1 x 3 % 1 x 3 % 1 ½6 x 4 1 ½6 x 4 | 11 1/8 11 1/8 11 1/8 11 1/8 11 1/8 12 1/4 12 1/4 | Black Red Yellow Green Blue Brown Orange | 2 & 3 4 5 & 6 8 10 12 & 1/4 | 6 6 6 6 | 2 lbs. 4 oz. 2 lbs. 4 oz. 2 lbs. 6 oz. 2 lbs. 6 oz. 2 lbs. 8 oz. 3 lbs. 3 lbs. 6 oz. |



All Hollow Shaft Nut Drivers

Easy to Identify . . . Light in Weight . . . Entire Shaft Insulated . . . Extra Long Wearing

No other nut driver offers so many exclusive features. The lightweight, hollow shaft and oversize. Amberyl® handle give perfect balance for easy handling. The extra hard hex sockets assure perfect fit and long life. The insulated shafts permit use where ordinary drivers can not be used. You get the finest . . . unconditionally guaranteed . . . by VACO.



No. K 7 Self-Standing Service Kit



The K 7 kit includes one each of the following nut drivers: N6-3, N8-3, N10-3, N11-3, N12-3, N14-3, N16-3. Plastic bag has clear acetate holders for each driver.

Includes 7 nut drivers (3" lengths) . . . each in its own individual holder clearly marked for size and color. Kit punched for hanging on wall or bench . . . is equipped with three snap fasteners to button into a cylinder for standing on bench or work table (see left). May be folded for carrying from job to job. Weight, 1 lb. 8 oz. Size, 91/2" x 71/2".



No. N 700 **Nut Driver Bench Stand**



An all-metal stand punched for permanent attachment to bench or wall comes complete with 7 nut drivers. Sizes shown below each handle. Contains one each: N6-3, N8-3, N10-3, N11-3, N12-3, N14-3, N16-3. Weight, each . 1 lb. 12 oz.

N 70 STAND ONLY

May be purchased for use with any assortment of various length nut drivers (except stubbies).



Nut Driver Vari-Boards® & Shelves

Colorful, Eye-Catching, Point-of-Sale Aids That Step Up Nut Driver Sales!

VACO Vari-Boards are self-service displays that step up impulse purchases...make sales easier ... simplify inventory! They attract the eye while they put prices and sizes right where customers can select the drivers they need.

Display a VACO Vari-Board and watch

your nut driver sales and profits soar!



No. V 147 Vari-Board at right contains four shelves . . . one for each length driver . . . 147 drivers in all. Size, 24" x 24". Weight packed for shipping, 32 lbs.

No. V 42 Two-Shelf Vari-Board®

Similar to the 24" Vari-Board except made up with only two of the complete series of four nut driver shelves. Upper shelf contains 6" shaft nut drivers. Lower shelf contains 3" shaft drivers. 84 drivers in all. Size, 12" x 24". Weight packed for shipping, 17 lbs.



No. V 42 Nut Driver Vari-Board



Shelf 18-3



Shelf 18-6

Shelf 18-1



Shelf 18-8

Vari-Board® Shelves

Vari-Board

Individual shelves may be used to supplement existing displays or with Vari-Board brackets to make up complete merchandising displays.

Shelf 18-1 contains 3 each of following: N6-1, N8-1, N10-1, N11-1, N12-1, N14-1, N16-1. Weight, 3 lbs. 21 drivers in all.

Shelf 18-3 contains 6 each of following: N6-3, N8-3, N10-3, N11-3, N12-3, N14-3, N16-3. Weight, 6 lbs. 42 drivers in all.

Shelf 18-6 contains 6 each of following: N6-6, N8-6, N10-6, N11-6, N12-6, N14-6, N16-6.

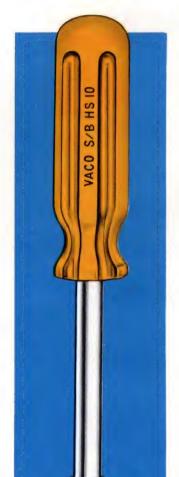
Weight, 71/2 lbs. 42 drivers in all.

Shelf 18-8 contains 6 each of following: N6-8, N8-8, N10-8, N11-8, N12-8, N14-8, N16-8. Weight, 9½ lbs. 42 drivers in all.



Hollow Shaft Nut Drivers

STANDARD LINE - NO INSULATION



Fire-Safe Amberyl® Handles... Extra Hard Sockets—All Hollow Shaft

These economically priced nut drivers have hardened sockets for extra long wear... come in a large variety of sizes for every type of application. Fit all hexagon headed bolts and screws from \%_2" to \%" in radio, TV, electrical, automotive and appliance fields.

REGULAR LENGTH (3" OUT OF HANDLE)

| Stock Number | Hex Size | Handle Diameter and Length | Overall Length | Fits these Screws and Nuts | Shelf Package | Weight per Doz. | |
|-----------------|-------------|-------------------------------|-------------------|-------------------------------|------------------|-----------------|--|
| HS 5 | 5/32" | 7/8" x 3 1/2" | 63/4" | 0 & 1 | 6 | 1 lb. 2 oz. | |
| HS 6 | 3/16" | 7/8" x 31/2" | 63/4" | 2 & 3 | 6 | 1 lb. 2 oz. | |
| HS 7 | 7/32" | ½" x 3½" | 63/4" | | 6 | 1 lb. 3 oz. | |
| HS 8 | 1/4" | 7/8" x 3 1/2" | 63/4" | 4 | 6 | 1 lb. 4 oz. | |
| HS 9 | 9/32" | 7/8" x 3 1/2" | 63/4" | | 6 | 1 lb. 5 oz. | |
| HS 10 | 5/16" | 7/8" x 3 1/2" | 63/4" | 5 & 6 | 6 | 1 lb. 6 oz. | |
| HS 11 | 11/32" | 7/8" x 3 1/2" | 63/4" | 8 | 6 | 1 lb. 6 oz. | |
| HS 12 | 3/8" | 7/8" x 3 1/2" | 63/4" | 10 | 6 | 1 lb. 8 oz. | |
| HS 14 | 7/16" | 1" x 35/8" | 6 1/8" | 12 & 1/4" | 6 | 1 lb. 10 oz. | |
| HS 16 | 1/2" | 1" x 35/8" | 6 1/8" | 5⁄16" Hex Cap | 6 | 1 lb. 12 oz. | |

EXTRA LARGE SIZES

| HS 18 | %16" | 1½6" x 4" | 8″ | 3/8" Hex Nut 5/16" Mach. | 6 | 3 lbs. 2 oz. |
|-------|------|-----------|----|-----------------------------|---|--------------|
| HS 20 | 5/8" | 1½6" x 4" | 8" | 3/6″ S. F. 3∕8″ Mach. | 6 | 3 lbs. 8 oz. |

STUBBY SIZES (1 1/8" OUT OF HANDLE)

| HSS 8 | 1/4" | 11/4" x 21/8" | 31/4" | 4 | 6 | 1 lb. 2 oz. |
|--------|-------|---------------|--------|-------|---|-------------|
| HSS 10 | 5/16" | 11/4" x 21/8" | 31/4" | 5 & 6 | 6 | 1 lb. 2 oz. |
| HSS 12 | 3/8″ | 11/4" x 21/8" | 3 1/4" | 10 | 6 | 1 lb. 4 oz. |

Vari-Board[®]Nut Driver Shelves

SHELF No. 10

| Quan. | Stock No | Description |
|--------|---------------|------------------------|
| 3 | HSS 8 | 1/4" Stubby Nut Driver |
| 3 | HSS 10 | 5/6" Stubby Nut Driver |
| 2 | HSS 12 | 3/8" Stubby Nut Driver |
| 6 | HS 6 | 3/16" Nut Driver |
| 6 | HS 8 | 1/4" Nut Driver |
| 6 | HS 10 | 5/16" Nut Driver |
| 6 | HS 11 | 11/32" Nut Driver |
| 6 | HS 12 | 3/8" Nut Driver |
| 6 | HS 14 | 7/6" Nut Driver |
| 6 | HS 16 | 1/2" Nut Driver |
| 50 Nut | Drivers | Waight 8 lbs |

SHELF No. 12

| | | _ | |
|---|-------|-----------|-------------------------------|
| | Quan. | Stock No. | Description |
| | 6 | P 2 | #2 Phillips |
| | 6 | P 1 | #1 Phillips |
| | 6 | HS 12 | 3/8" Nut Driver |
| | 6 | HS 10 | 5/6" Nut Driver |
| | 6 | HS 8 | 1/4" Nut Driver |
| | 3 | HSS 10 | 5/6" Stubby Nut Driver |
| | 3 | HSS 8 | 1/4" Stubby Nut Driver |
| | 3 | A 132 | 1/4"x1 1/4" Stubby Screw Driv |
| 3 | 9 50 | rew and h | Nut Drivers. Weight, 7 lbs. |



Display VACO Vari-Boards where they'll catch the eye of your customers and let them sell for you. See pages 34-39 for complete Vari-Board information.



No. HS 500 Bench Stand With Assorted Nut Drivers

An all metal stand for permanent installation on work bench or wall. All sizes clearly marked beneath each driver. Contains one each of the following nut drivers: HS 8, HS 10, HS 11, HS 12, HS 14. Weight, 1 lb. 6 oz.

HS 50 Bench Stand Only, Weight, 8 oz.



DISPLAY No. HS 90

A self-selling display of nut driver sizes listed below. Made of heavy board with drivers mounted ready for counter or wall use. Contains one each of HS 6, HS 8, HS 10, HS 11, HS 12, HS 14, HS 16, HS 18, HS 20. Weight, 1¼ lbs. Size, 9" x 14".



Insulated Screw Drivers

COLOR-KEYED

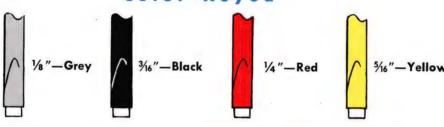
/ACO

For Radio, TV, Electrical and Electronics Use

VACO insulated screw drivers enable service men to reach into "live" units to make adjustments without the annoyance or danger of shorts. The covering on each blade is unusually heavy... the material a plastic of high dielectric strength.

VACO insulated blade drivers are precision built, perfectly balanced, and fitted with fire-safe, break-proof, shock-proof Amberyl® plastic handles.







| Quan. | Stk. No. | Description |
|-------|--------------|-------------------------------|
| 6 | VR 241 | 1/8" x 4" Insulated Drivers |
| 6 | VR 261 | 1/8" x 6" Insulated Drivers |
| 6 | VR 281 | 1/8" x 8" Insulated Drivers |
| 6 | VR 341 | 3/16" x 4" Insulated Drivers |
| 6 | VR 361 | 3/16" x 6" Insulated Drivers |
| 6 | VR 381 | 3/16" x 8" Insulated Drivers |
| 4 | VR 441 | 1/4" x 4" Insulated Drivers |
| 2 | VR 461 | 1/4" x 6" Insulated Drivers |
| 2 | VR 481 | 1/4" x 8" Insulated Drivers |
| 4 | VR 561 | 5/16" x 6" Insulated Drivers |
| 2 | VR 581 | 5/16" x 8" Insulated Drivers |
| 2 | VR 591 | 5/16" x 10" Insulated Drivers |
| 52 | Screw Driver | s, Weight, 10 lbs. |

Vari-Board® Shelf No. 19

See Pages 34-49 for Complete Vari-Board Information

| Stock Number | Handle Diameter and Length | Blade Diameter and Length | Overall Length | Color Key | Shelf Package | Weight per Doz. |
|-----------------|-------------------------------|------------------------------|-------------------|--------------|------------------|--------------------|
| VR 241 | 3/4" × 3" | 1/8" x 4" | 7" | Grey | 6 | 14 oz. |
| VR 261 | 3/4" x 3" | 1/8" x 6" | 9" | Grey | 6 | 1 lb. |
| VR 281 | 3/4" x 3" | 1/8" x 8" | 11" | Grey | 6 | 1 lb. 2 oz. |
| VR 341 | 7/8" x 3 1/2" | 3/16" x 4" | 71/2" | Black | 6 | 1 lb. 14 oz. |
| VR 361 | 7/8" x 31/2" | 3/16" x 6" | 91/2" | Black | 6 | 1 lb. 12 oz. |
| • VR 381 | 1/8" x 3 1/2" | 3/16" x 8" | 111/2" | Black | 6 | 2 lb. |
| VR 441 | 1" x 35%" | 1/4" x 4" | 75/8" | Red | 6 | 2 lb. 8 oz. |
| VR 461 | 1" x 35%" | 1/4" x 6" | 95/8" | Red | 6 | 3 lb. |
| VR 481 | 1" x 35%" | 1/4" x 8" | 115/8" | Red | 6 | 3 lb. 8 oz. |
| VR 561 | 11/16" x 4" | 5/16" x 6" | 10" | Yellow | 6 | 4 lb. 4 oz. |
| VR 581 | 1½6" x 4" | 5/16" x 8" | 12" | Yellow | 6 | 4 lb. 12 oz. |
| VR 591 | 1½6" x 4" | 5/16" x 10" | 14" | Yellow | 6 | 5 lb. 14 oz. |



VB

S/B

VACO

Beryllium Copper Screw Drivers



Rounds, Phillips and Squares

These non-spark, non-magnetic screw drivers have exceptional utility value in radio and TV work as well as industry. Nearly as hard as steel, they do not "give" or shear off when making close tolerance TV adjustments . . . and they do not affect the image. Since they are non-sparking, they are ideal for use in explosive industrial atmospheres. All have VACO Amberyl® fire-safe handles.

ROUND BLADE

| Stock Number | Handle Diameter and Length | Blade Diameter and Length | Overall Length | Shelf Package | Weight per Doz. |
|-----------------|-------------------------------|------------------------------|-------------------|------------------|-----------------|
| VB 26 | 5/8" x 23/4" | 1/8" x 6" | 8 3/4" | 6 | 1 ІЬ. |
| VB 210 | 5/8" x 23/4" | 1/8" x 10" | 123/4" | 6 | 1 lb. 2 oz. |
| VB 38 | 1/8" x 3 1/2" | 3/16" x 8" | 111/2" | 6 | 2 lbs. 10 o |
| VB 46 | 1" x 3 5/8" | 1/4" x 6" | 95/8" | 6 | 3 lbs. 2 oz. |
| VB 48 | 1" x 3 1/8" | 1/4" x 8" | 115/8" | 6 | 3 lbs. 8 oz. |

PHILLIPS BLADE

| PB 14 (No. 1 Point) | 7/8″ x 31/2″ | ³/16" x 3" | 61/2" | 6 | 1 lb. 8 oz. |
|------------------------|--------------|------------|--------|---|--------------|
| PB 26 (No. 2 Point) | 1″ x 35⁄8″ | 1⁄4" x 4" | 7 5/8" | 6 | 2 lbs. 8 oz. |

SQUARE BLADE

Get the strength advantages of square blade design in a non-spark, Beryllium copper screw driver. Made especially for heavy duty industrial use.

| Stock Number | Handle Diameter and Length | Blade Diameter and Length | Overall Length | Shelf Package | Weight per Doz. |
|-----------------|-------------------------------|------------------------------|-------------------|------------------|-----------------|
| VB 330 | 1⁄8″ x 3 1⁄2″ | ³⁄16" Sq. x 3" | 61/2" | 6 | 1 lb. 8 oz. |
| VB 440 | 1" x 3 5/8" | 1/4" Sq. x 4" | 7 5/8" | 6 | 2 lbs. 8 oz. |
| VB 550 | 11/8" x 41/4" | 5/16" Sq. x 5" | 91/4" | 6 | 4 lbs. 4 oz. |
| VB 660 | 13/16" x 41/2" | 3⁄8″ Sq. x 6″ | 101/2" | 6 | 6 lbs. 4 oz. |



Tapered Reamer



Has super-hard tapered blade for enlarging holes from $\frac{1}{8}$ " to $\frac{3}{8}$ " diameter. Aligns off-center holes for screwing together, reams out metal, plastic, wood, etc. Fine for radio and TV service men, electricians, mechanics and others. Protective plastic blade coating. Overall length, $7\frac{1}{4}$ ". Individually boxed. Weight, 4 oz.



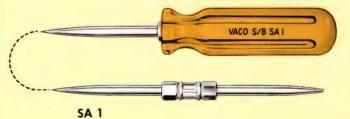
ZR 15 Fits Either ZH 1 or ZH 2 Handles

No. ZR15 (Reamer Only)

Same fine tool steel, ground, heat-treated blade as in R 25 except end of shank fits VACO ZH 1 or ZH 2 handles. Length 334". Fits any VACO Vari-Blade kit. Shipping weight (package of 6), 8 oz. See Page 22.

Scratch Awl and Drift Punch

"Reversible"



An ideal tool for scribing, centering, aligning holes and other similar work. Fine for radio and TV service men, tin-smiths, pattern makers, mechanics and others. Has reversible tool steel, ground, heat-treated blade. Awl end extends $2\frac{3}{4}$ " out of handle . . . punch end extends $2\frac{5}{8}$ ". Large $1\frac{1}{16}$ " x 4" plastic handle for sure grip. Packed 6 to a box. Shipping weight, 1 lb., 8 oz.



Radio and TV "Specials"

Non-Metallic or Non-Magnetic Aligners **Ideal for Electronics Use**

The drivers shown on this page are specially designed for radio and TV use where magnetic field influence must be held to a minimum, yet long life is a requirement for every tool.

NON-MAGNETIC ALIGNERS

No metal • Completely non-capacitance • May be repointed as required • Amberyl plastic handle • Bone fibre blade

| Stock Number | Handle Diameter and Length | Blade Diameter and Length | Overall Length | Shelf Package | Weight per Doz. |
|-----------------|-------------------------------|------------------------------|-------------------|------------------|-----------------|
| AT 55 | ½" x 2½" | <u></u> 5⁄2″ x 5″ | 71/2" | 6 | 8 oz. |
| AT 510 | ½" x 2½" | 5⁄32″ x 10″ | 121/2" | 6 | 10 oz. |

DISPLAYS



No. AT 550 Display has 24 AT 55 (5") Aligners



No. AT 5510 has 24 AT 510 (10") Aligners

These are colorful, easel-back displays that step up sales. Weight, each 1 lb. Size 9"x14".

AT 45 Non-Magnetic **Metal Tip Aligner**



- Stainless Steel Bit
- Non-magnetic, slight capacitance
- Amberyl plastic handle

| Stock | Body | Bit | Shelf | Weight |
|--------|--------------|----------|---------|----------|
| Number | Size | Diameter | Package | per Doz. |
| AT 45 | 3/8" x 51/2" | 3/16" | 6 | 6 oz. |

No. AT 450 Display

Contains two dozen AT 45 Aligners with stainless steel, non-magnetic tips. Display has easel back. 14" x 9". Weight per card......14 oz.



Vari-Board® Shelves

AT

SHELF No. 8

| | RADIO | & TV SPECIALS |
|-----|-------------|--------------------------|
| Qua | n. Stk. No. | Description |
| 6 | VB 210 | 1/8" x 8" Non-Magnetic |
| 6 | AT 510 | 10" Bone Fiber Aligner |
| 6 | AT 55 | 5" Bone Fiber Aligner |
| 6 | OK 38 | 3/16" x 8" Screw Holding |
| 6 | OK 36 | 3/16" x 6" Screw Holding |
| 6 | OK 28 | 1/8" x 8" Screw Holding |
| 6 | OK 26 | 1/8" x 6" Screw Holding |
| 6 | VR 281 | 1/8" x 8" Insulated |
| 6 | VR 361 | 3/16" x 6" Insulated |
| 6 | A 116-3 | 3/22" x 3" Pocket Clip |
| 6 | A 116-2 | 3/2" x 2" Pocket Clip |
| 6 | A 130-3 | 1/8" x 3" Pocket Clip |
| 6 | A 130-2 | 1/a" x 2" Pocket Clip |
| 6 | AN 2 | High Frequency Tester |
| 84 | Schow Driv | ore W+ 7 Iba |

SHELF No. 11

| KA | DIO & IV SPECIALS |
|----------------|-------------------------|
| Quan. Stk. No. | Description |
| 6 A 130-2 | 1/a" x 2" Pocket Clip |
| 6 A 116-2 | 3/2" x 2" Pocket Clip |
| 6 OK 26 | 1/2" x 6" Screw Holding |
| 6 A 316-4 | 3/16" x 4" Round |
| 6 A 316-6 | 3/16" x 6" Round |
| 6 A 416-4 | 1/4" x 4" Round |
| 6 A 416-6 | 1/4" x 6" Round |
| | |



72 Screw Drivers, Wt. 71/2 lbs.

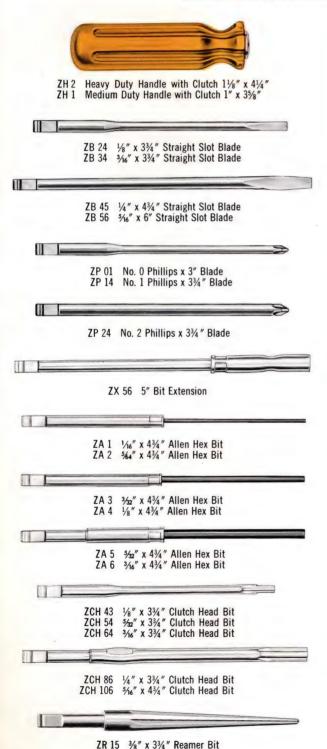
See Pages 34-39 for Complete Vari-Board Information

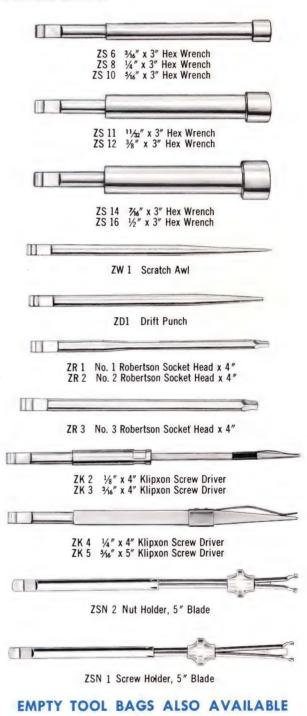


Interchangeable Tool Kit Components

Interchangeable Handles and Drivers for All VACO Vari-Blade Kits

The components illustrated below cover the complete range of handles and blades using VACO's patented construction . . . are all *interchangeable*. Thus VACO tool buyers can make up tool sets to suit their own individual needs using any combination of handles and blades shown.





ZR 77 7 Section Bag as used in ZBX51 Kit ZR 78 14 Section Bag as used in RT14 Kit

ZR 79 36 Section Bag as used in TV27 Kit



Vari-Blade Tool Kits

ZBX 51 Screw Driver Kit

Contains 3 regular and 2 Phillips interchangeable bits plus 5" extension which doubles the utility of each driver. Break-proof, shock-proof Amberyl handle. All shanks of oil tempered Chrome Vanadium steel . . . precision made to eliminate wobble.



ZB 50

Complete Kit Includes: 1—ZH 1 Amberyl Handle with Clutch, 1" x 3\%", 1—ZB 24 Blade \%" x 3\%" Out of Handle, 1—ZB 34 Blade \%" x 3\%" Out of Handle, 1—ZB 34 Blade \%" x 4\%" Out of Handle, 1—ZB 45 Blade \%" x 4\%" Out of Handle, 1—ZP 14 Blade No. 1 Phillips x 3\%", 1—ZP 24 Blade No. 2 Phillips x 3\%", 1—ZX 56 Five Inch Extension, 1—ZR 77 Seven Section Heavy Plastic Tool Roll. Weight, each, 10 oz.

ZB 50 SCREW DRIVER KIT

Same as ZBX 51 Kit, but without 5" extension. ZX 56 extension may be ordered later and kept in the extra compartment provided. Weight, each, 8 oz.



ZBX 51

ZSX 61

3" blade into an extra long blade.

ZSX 61 Nut Driver Kit

Contains 5 nut drivers from \(\frac{1}{4}\)" to \(\frac{7}{16}\)", plus handy 5" extension. Fine for all kinds of radio and TV servicing, automotive and electrical work.

Complete Kit Includes: 1—ZH 1 Amberyl Handle with Clutch, 1" x 3%", 1—ZS 8 Hex Wrench $\frac{1}{4}$ " x 3" Out of Handle, 1—ZS 10 Hex Wrench $\frac{1}{6}$ " x 3" Out of Handle, 1—ZS 11 Hex Wrench $\frac{1}{2}$ " x 3" Out of Handle, 1—ZS 12 Hex Wrench $\frac{1}{2}$ " x 3" Out of Handle, 1—ZS 14 Hex Wrench $\frac{1}{2}$ " x 3" Out of Handle, 1—ZS 56 Five Inch Extension, 1—ZR 77 Seven Section Heavy Plastic Tool Roll. Weight, each, 12 oz.



Same as ZSX 61, above, but without 5" extension. ZX 56 extension may be ordered later and kept in the extra compartment provided. Weight, each, 10 oz.



ZS 60

5" EXTENSION NO. ZX 56

The VACO ZX 56 Extension enables you to double the use of each Vari-Blade. Quickly transforms a



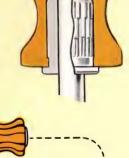
How It Works – Blade fits securely into extension socket . . . Extension fits securely into handle. Entire assembly provides a rigid tool with extra long reach.

See Page 22 for Complete Listings of VACO Vari-Blades for Use with VACO Interchangeable Handles.

PATENTED CONSTRUCTION

VACO's interchangeable Vari-Blades use an ingenious, patented locking principle that holds handle and blade together as rigidly as a onepiece tool. Tang end of blade snaps into clutch of VACO ZH 1 and ZH 2 handles without any adjustments or settings required.







Vari-Blade Tool Kits

All Blades and Handles Are Interchangeable!

No. ZA 70 "Allen" Hex Driver Kit



- 1-ZH1 Amberyl Handle with
- Clutch (1" x 35%") Hex Bit 1/16" x 43/4" Out of Handle
- Hex Bit 5/4" x 43/4" Out of Handle
- 1-ZA 3 Hex Bit 3/32" x 43/4" Out of Handle Hex Bit 1/8" x 43/4" Out of
- 1-ZA 4 Handle Hex Bit 5/2" x 43/4" Out of 1-ZA 5
- Handle 1-ZA 6 Hex Bit 3/4" x 43/4" Out of Handle
- 1-ZR 77 Seven Section Plastic Tool Roll



Individually Boxed. Wght., ea., 10 oz.

No. ZCH 65 Clutch Head Kit



- 1-ZH1 Amberyl Handle with
- Clutch (1" x 35%") Bit—1%" x 334" Out of Handle 1-ZCH 43 1-ZCH 54
- Bit—5/32" x 33/4" Out of Handle 1-ZCH 64 Bit-3/6" x 33/4" Out of
- Handle Bit—¼ " x 3¾ " Out of 1—ZCH 86
- Handle

 1—ZCH 106 Bit—¾" x 4¾" Out of Handle
- Seven Section Plastic Tool Roll



Individually Boxed. Weight, ea. 8 oz.

No. ZU 75 Regular-Phillips-Clutch Head Kit



CLUTCH HEAD

Amberyl Handle with Clutch (1" x 3%")
Regular Blade 3%" x 33%"
Out of Handle
Regular Blade 44" x 43%" 1—ZH 1 1-ZB 34 1-ZB 45

PHILLIPS

- **Out of Handle** Phillips Blade No. 1 x 3¾ 1 Out of Handle 1-ZP 14
- 1-ZP 24 Phillips Blade No. 2 x 33/4." Out of Handle 1—ZCH 54 Clutch Head Blade 5/2" x

3¾ " Out of Handle



1—ZCH 64 Clutch Head Blade 3/6" x 33/4" Out of Handle 1—ZR 77 Seven Section Plastic Tool Roll

Individually Boxed. Wght., ea., 10 oz.

No. ZK 85 Klipxon Screw Holding Kit

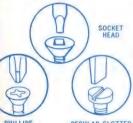


- 1-ZH1 Amberyl Handle with Clutch (1" x 35%") Screw Holding Blade 1/8" x 1—ZK 2
- 4" Out of Handle Screw Holding Blade 3/16" x 4" Out of Handle 1—ZK3
- 1—ZK 4 Screw Holding Blade 1/4 " x 4" Out of Handle
- 1—ZK 5 Screw Holding Blade 5/16" x 5" Out of Handle
- 1—ZR 77 Seven Section Plastic Tool

Individually Boxed, Wght. ea., 12 oz.



No. ZC 80 Socket Head (Robertson)-Phillips-Regular Kit—Especially suited to Canadian use



REGULAR SLOTTED

- 1-ZH 1 Amberyl Handle with Clutch (1" x 35%")
 Socket Head (Robertson)
 Blade No. 1 Point x 4" 1—ZR 1
- Socket Head (Robertson)
 Blade No. 2 Point x 4" 1—ZR 2 1-ZP14 Phillips Blade No. 1 x 33/4
- Out of Handle 1-ZP 24 Phillips Blade No. 2 x 3¾ 1 Out of Handle
- 1—ZB 34 Regular Blade 3/6" x 33/4" Out of Handle



1-ZB 45 Regular Blade 1/4" x 43/4" Out of Handle 1—ZR 77 Seven Section Plastic Tool Roll

Individually Boxed. Wght., ea., 8 oz.

No. ZSR 90 Reamer, Nut & Screw Driver Kit



NUT DRIVER



- REGULAR SLOTTED
- 1—ZH 1 Amberyl Handle with Clutch (1" x 3% ")
 1—ZS 8 Hex Wrench ¼ " x 3" Out of Handle
- 1-ZS 10 Hex Wrench 5/16" x 3" Out of Handle 1-ZB 34 Regular Blade 3/16" x 33/4"
- Out of Handle 1-ZB 45 Regular Blade 1/4 " x 43/4" Out of Handle



1-ZP 24 Phillips Blade No. 2 Point x 334" Out of Handle

- -ZR 15 Reamer Bit -ZR 77 Seven Section Plastic Tool
- Individually Boxed. Wght., ea., 12 oz.



Radio, TV, General Purpose Tool Kits

Especially Designed for Radio and TV Service Work

No. TV 27 **Master Selection** Radio-TV Kit

Especially made at the request of hundreds of servicing, jobbing and production men, this unique kit contains practically every hand tool necessary for television and radio work plus extra pockets for pliers and other personal tools depending on individual preferences. This kit is also suitable for general maintenance and repair work in every mechanical field.

Size 20" x 131/2". Wt., each, 2 lbs. 10 oz.

Contains One Each of the Following:

1/4" Stub —A 132 -ZH 2 Heavy Duty Handle 1—ZH 1 Medium Duty Handle -ZX 56

5" Extension 1/4" Regular Bit 1-ZB 45 %" Regular Bit %" Regular Bit %" Regular Bit No. 2 Phillips Bit 1-ZB 34 1—ZB 24 ZP 24

No. 1 Phillips Bit

1-ZP 14

| 1—ZS 6 | 3/16" Hex Wrench |
|-----------|---------------------------|
| 1—ZS 8 | 1/4" Hex Wrench |
| 1—ZS 10 | 5/16" Hex Wrench |
| 1—ZS 11 | 11/32" Hex Wrench |
| 1—ZS 12 | 3/8" Hex Wrench |
| 1-ZS 14 | 7/16" Hex Wrench |
| 1—ZS 16 | ½" Hex Wrench |
| 1-AT 45 | 3/16" Metal Tip Aligner |
| 1-A 116-2 | 2 3/32" Pocket Clip |
| 1—P01 | No. 1 Phillips Thin Blade |
| | |

1—0K 24 1/8" Screw Holding 1/8" Insulated Blade 3/16" Screw Holding 1-VR 261 1-OK 38 3/16" Insulated Blade 1—VR 381 1-VB 210 1/8" x 10" Non-Magnetic Adjuster 5/32" Fiber Television Aligner 1-AT 510 Medium Offset Screw Driver 1-V0 2 1-V0 1 Small Offset Screw Driver 1-ZR 79 36 Section Plastic Tool Roll



V100 Kit Vari-Board (24" x 24")

Includes 3 each of kits: ZBX 51; ZSX 61; ZCH 65; ZA 70; ZSR 90; RT 14 (one each to be mounted on the board). Weight, 20 lbs.

V50 Kit Vari-Board (12" x 24")

Includes 3 each of kits: ZBX 51; ZSX 61; RT 14 (one each to be mounted on the board). Weight, 13 lbs.



No. RT 14 All Purpose Kit

| Contains one each of th | e follow | ing: | |
|----------------------------|----------|------|-------------------------------------|
| 1—ZH 2 Heavy Duty Handle | 1-ZS | 6 | 3/16" Hex Wrench |
| 1—ZP 14 No. 1 Phillips Bit | 1-ZS | 8 | 1/4" Hex Wrench |
| 1—ZP 24 No. 2 Phillips Bit | 1-ZS | 10 | 5/16" Hex Wrench |
| 1—ZB 24 1/8" Regular Bit | 1-ZS | 11 | 11/32" Hex Wrench |
| 1—ZB 34 3/16" Regular Bit | | | 3/8" Hex Wrench |
| 1—ZB 45 1/4" Regular Bit | 1-ZS | 14 | 7/16" Hex Wrench 1/2" Hex Wrench |
| 1— ZX 56 5" Extension | 1-ZS | 16 | 1/2" Hex Wrench |
| 1 7R 78 Fourteen Section | Plastic | Tool | Roll |

Size 11" x 8". Weight, each, 1 lb. 8 oz.

No. RT 17 General Utility Kit

Especially Designed for the Canadian Market

Contains the same numbers included in the No. RT 14 Kit plus one each of these Socket Head (Robertson) blades: ZR 1, No. 1 point; ZR 2, No. 2 point; and ZR 3, No. 3 point. Size 12½" x 8". Weight, each 1 lb. 8 oz.



Counter Displays and Assortments

These Self Merchandisers Step Up Impulse Purchases . . . Increase Profits!

Carded displays of VACO screw drivers definitely sell more... produce extra profits from small space on counters, along the aisles or from any store area where traffic flows. Use these VACO displays freely and be pleasantly surprised at the increased volume of small hand tool sales.



No. A 138
Pocket Clip Screw Drivers
sorted No. A 130-2 and A 130-3 (1/x)

12 assorted No. A 130-2 and A 130-3 ($\frac{1}{8}$ " x 2" and $\frac{1}{8}$ " x 3" blades). Card size, $\frac{10\frac{1}{4}}{4}$ " x 8%". Weight, per card......9 oz.



No. A 1116
Pocket Clip Screw Drivers

12 assorted No. A 116-2 and A 116-3 $(\frac{3}{32})''$ x 2" and $\frac{3}{32}''$ x 3" blades). Card size, 10¼" x 8¾". Weight, per card.....9 oz.



No. A 238

Pocket Clip Screw Drivers

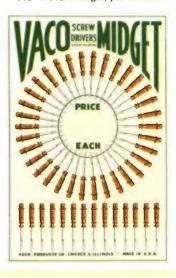
12 No. A 230-2 (1/8" x 2" blades). Card size 91/2" x 81/2". Weight, per card.....8 oz.

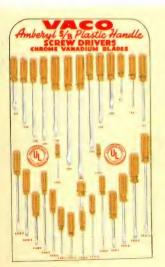




ACTUAL SIZE

Even the most casual shopper can't resist the appeal of this tiny screw driver. It's a natural for impulse buying! Though it's the baby of the wide VACO line . . . it's a real tool in its own right . . . as useful as it is attractive. Fine for eyeglasses, sewing machines, electric shavers, cigarette lighters, fishing reels, cameras, instruments, radio and TV knobs, appliances, etc.





C 110U Permanently Mounted Screw Driver Display

Ideal for hardware stores, tool supply jobbers, etc., who wish to mount a permanent display for reference use. 110 assorted square, round and Phillips screw drivers. 30 drivers fastened to board with "U" bolts. Balance in shelf stock. Display and shelf stock include:

6 No. A 130-2; 6 No. A 130-3; 5 No. A 216-4; 4 No. A 216-6; 4 No. A 216-8; 5 No. A 316-3; 6 No. A 316-4; 6 No. A 316-6; 4 No. A 316-8; 4 No. A 416-4; 4 No. A 416-6; 3 No. A 416-8; 3 No. A 516-4; 3 No. A 516-6; 3 No. A 516-8; 3 No. A 516-10; 4 No. P 1; 4 No. P 2; 3 No. P 3; 4 No. C 44; 4 No. C 46; 3 No. C 48; 3 No. C 55; 3 No. C 55; 2 No. C 510; 2 No. C 66; 2 No. C 610; 2 No. C 612; 2 No. A 135.

Display measures 20" x 35".
Weight, packed...................30 lbs.

No. A 5 Boxed Assortment



Contains 5 of the most popular VACO Screw Drivers neatly boxed in sturdy paper carton for convenient stocking requirements. Assortment includes one each:

C 58 5/6" x 8" square blade
A 416-5 ¼" x 5" round blade
A 316-5 3/6" x 5" round blade
A 132 ¼" x 1¼" stubby
A 130-2 ½8" x 2" pocket clip

Weight, each...1 lb.



Plastic Mallets

Breakproof Plastic Heads...Hickory Handles

These tough Pyrolene-head mallets are ideal for die makers, for work on pre-finished metals by jewelers and sheet metal workers and for use on non-ferrous soft sheet metals. Their performance makes them a desirable substitute for hammers made with copper, rawhide, composition, rubber, etc. The dense, resilient, solid plastic heads are hard to damage, yet may be faced back with a file or grinding wheel as wear occurs or they may be shaped for special purpose use. The extra material in the head prolongs their usable life many times beyond heads of plastic insert types. All heads are pinned through the handles for life-long rigidity... handles are of select, second growth hickory — the best available stock.

| Stock No. | Head Diameter | Weight of Head | Head Length | Handle Length | Weight Each |
|--------------|------------------|-------------------|----------------|------------------|----------------|
| H 00 | 3/4" | 1½ oz. | 31/4" | 8 1/2 " | 2 oz. |
| но | 1" | 2½ oz. | 4" | 91/2" | 3 oz. |
| H1 | 11/4" | 4 oz. | 41/2" | 10½″ | 6 oz. |
| H 2 | 11/2″ | 7½ oz. | 5½″ | 12" | 10 oz. |
| H 4 | 2" | 16 oz. | 6" | 14" | 1 lb. 2 oz. |



5 Sizes Available - Individually Packaged

SPECIAL APPLICATION TOOLS



A substantial part of VACO's large production of fine screw and nut drivers is taken by industry in the form of custom built units made to customers' specifications. Illustrated above are a few of the many special purpose tools made in the past. These are not available except on special order in quantity lots and are illustrated here only to show the type of tools that may be designed and manufactured according to your own drawings and specifications.

Inquiries for Individually Designed Pieces are Welcome

MADE ONLY TO SPECIAL ORDER IN QUANTITY LOTS (Not available from stock)

- A-B-C-Aircraft carburetor adjusters.
- D-Aircraft engine valve adjuster.
- E-Socket handle, flexible shaft, bits.
- F—Flexible shaft socket wrench.
- G—Insulated battery wing nut socket.
- H—Aircraft engine box socket and adjuster.
- I-J-Radio and radar cross slot offset
- K—Counterclockwise reverse action screw loosener.
- L—Spatula bit screw driver.
- M-N—Equipment units for instrument adjusting.
- O-Raised ridge screw socket adjuster.
- P—Swivel cap optician type instrument adjuster.
- Q—Offset slotted for raised ridge screws. R—Short socket for panel connector
- servicing.
 S—Socket driver for straight side
- screws.
 T—Pronged socket driver for side slot-
- ted screws.
- U-T-Handle straight bit driver.
- V-W —Wood handled electrical units service drivers.
- Y—Flexible shaft screw driver.
- Z—Pronged-end instrument screw adjuster.



VACO

Screw and Nut Driver Specialty Tools



(Patent Pending)

■ These two new automatic grip drivers are capable of infinite adjustment to any screw or nut within their size range. The wedging action of the plastic collar on the spring steel grippers eliminates all wobble. The ½" bit in the screw holding driver provides proper contact for various types of regular and recessed head screws. The hex form of the grippers on the nut holding driver assures perfect results when driving or unscrewing nuts. Both are light weight, beautifully balanced, easy to use!

Screw Holding Driver
For starting regular slotted, Phillips or Reed & Prince Screws

| Stock | Handle Diameter | Gripper | Bit | Overall | Shelf | Weight |
|--------|-----------------|---------|------|---------|---------|----------|
| Number | and Length | Length | Size | Length | Package | per Doz. |
| SN 1 | 5/8" x 23/4" | 25/8" | 1/8" | 5¾" | 6 | 1 lb. |

Nut Holding Driver Takes hex nuts up to ½" across flats

| Stock | Handle Diameter | Gripper | Overall | Shelf | Weight |
|--------|-----------------|---------|---------|---------|----------|
| Number | and Length | Length | Length | Package | per Doz. |
| SN 2 | 5/8" x 23/4" | 25% | 5¾" | 6 | 1 lb. |



HOW THEY WORK

Screw Holder



Fit screw driver blade into slot of screw. Then move plastic collar down until screw is held firmly by grippers. Screw is now ready for installation.



Nut Holder



Hold hex nut between grippers and slide plastic collar down until nut is held firmly in place by grippers. Nut is now ready for installation.



See Page 22 for Interchangeable Blades



No. DSK 40 SCREW and NUT DRIVER KIT

Here's a kit that offers four screw drivers in one plus a 1/4" nut driver. Perfect for removing back panel from any TV set or for appliance and electrical work.

Contains:

- 1—"Reversible" Blade with: No. 1 Phillips on one end 3/16" Regular Bit on other end.
- 1—"Reversible" Blade with: No. 2 Phillips on one end 1/4" Regular Bit on other end.
- 1-11/16" x 4" Amberyl Plastic Handle with 1/4" Nut Driver Wrench on dome
- 1—Three Section Leatherette Tool Roll.

Packed 6 kits to box. Weight, per dozen...4 lbs.

For Complete Vari-Blade Kit Selection See Pages 22-25



Swedish Wood Chisels

With

World-Famous Charcoal Steel Blades

Every VACO Swedish Steel Wood Chisel is made from imported charcoal tool steel, with a hand-honed bit that is scientifically heat treated and tempered to hold a razor-edge. Fitted with famous VACO hammer-proof plastic handles, these tools are unexcelled for durability and ease of handling. Size is stamped on each handle, and each blade and cutting edge is protected until use by a plastic coating.



Whether VACO Swedish Steel Wood Chisels are sold from bins or from a Vari-Board Display, the protective plastic blade jackets keep bit edges razorsharp until use. These jackets also prevent accidental injury to the hands during stock handling. After chisels are used, the jackets can easily be slipped back. This prevents nicking of bit edges, especially if chisels are carried loose in a tool box. It also prevents rusting in corrosive or humid atmospheres.



| Stock La page North | Blade | | Dimensions | Overall | Shelf | Weight | |
|---------------------|----------------|--------|------------|---------|---------|---------------|--|
| Number | Size | Length | Diameter | Length | Package | per Dozen | |
| SC 14 | 1/4" | 3 ¾" | 7/8″ | 71/4" | 3 | 2 lbs. | |
| SC 38 | 3/8" | 3 3/4" | 7/8" | 71/4" | 3 | 2 lbs. 8 oz. | |
| SC 50 | 1/2" | 3 3/4" | 7/8″ | 71/2" | 3 | 2 lbs. 10 oz. | |
| SC 58 | 5/8" | 4" | 11/52" | 73/4" | 3 | 3 lbs. 6 oz. | |
| SC 75 | 3/4" | 4" | 11/32" | 73/4" | 3 | 3 lbs. 12 oz. | |
| SC 78 | 7/8" | 4" | 11/32" | 73/4" | 3 | 3 lbs. 14 oz. | |
| SC 100 | 1" | 41/8" | 13/32" | 8" | 3 | 4 lbs. 2 oz. | |
| SC 125 | 11/4" | 4 1/8" | 13/32" | 81/4" | 3 | 5 lbs. 6 oz. | |
| SC 150 | 1 1/2" | 41/4" | 11/4" | 81/4" | 1 | 8 lbs. | |
| SC 200 | 2" | 4 1/4" | 1 1/4" | 8 3/4" | 1 | 10 lbs. | |
| | CHISEL HANDLES | | | | | | |

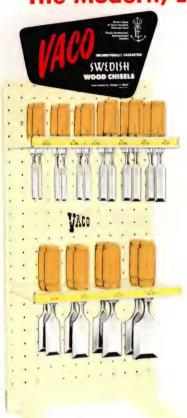
| CH 1 | 7/8" x 3 3/4" for 1/4", 3/8", 1/2" chisels |
|------|---|
| CH 2 | 11/ ₅₂ " x 4" for 5/8", 3/4", 1/8" chisels |
| CH 3 | 13/32" x 41/8" for 1", 11/4" chisels |
| CH 4 | 11/4" x 41/4" for 11/2", 2" chisels |

Pre-drilled for use with any tanged chisel. Plastic is fire-safe and hammer-proof. A good item to have on hand . . . available in four sizes.



Chisel Vari-Boards® and Kits

The Modern, Easy, Profitable Way To Sell Chisels



V-25 Size, 12" x 24" ■ VACO Swedish Wood Chisel Vari-Boards enable you to have an efficient, colorful, attention-compelling chisel "department" anywhere in your store with the right assortment of popular wood chisels properly displayed to increase turnover, step up dollar volume. The Vari-Board, with legs, is ideal for counter use. The display without legs may be mounted on cupboard walls, pillars or any other vertical surface.

Measures only 12" wide, 24" high, 6" deep and holds two each of 10 different chisel sizes. Net weight each, complete with stock, 12 lbs.

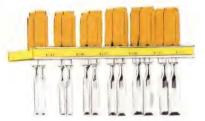
VARI-BOARD® SHELVES

for use with any perforated backboard or with Vari-Board shelf brackets



SHELF NO. 15

| QUA | N. STOCK NO | D. I | DESCRIPT | ION |
|-----|-------------|-------|------------|--------|
| 2 | SC 100 | 1" | Wood | Chisel |
| 2 | SC 125 | 11/4 | " Wood | Chisel |
| 2 | SC 150 | 1 1/2 | " Wood | Chisel |
| 2 | SC 200 | 2" | Wood | Chisel |
| | 8 Chisels. | Weigh | t, 53/4 lb | s. |



SHELF NO. 16

| QUAN | . STOCK NO. | DESCRIPTION |
|------|-------------|------------------|
| 2 | SC 14 | 1/4" Wood Chisel |
| 2 | SC 38 | 3/8" Wood Chisel |
| 2 | SC 50 | 1/2" Wood Chisel |
| 2 | SC 58 | 5/8" Wood Chisel |
| 2 | SC 75 | 3/4" Wood Chisel |
| 2 | SC 78 | 1/8" Wood Chisel |
| | 12 Chisels. | Weight, 7 lbs. |
| | | |

VACO SWEDISH WOOD CHISEL KITS



SCK 4—Home Workshop Kit

Contains 4 chisels selected to meet the needs of the average home workshop. Each chisel enclosed in its own pocket. Handles protected by plastic flap at top. Includes 1/4", 1/2", 3/4" and 1" chisels.
Weight, individually boxed, 1 lb.



SCK 6-General Purpose Kit

Contains 6 popular chisels. Meets most needs of the average buyer. Entire assortment rolls up into one kit providing complete protection for handles and blades. Includes 1/4", 1/2", 3/4", 1", 11/2" and 2" chisels.

Weight, individually boxed, 2½ lbs.



SCK 10—Professional Style Kit

The professional craftsman will find in this 10-piece kit every chisel he normally might use. Each has its own compartment. Handles are protected by soft cloth side flaps when kit is tied into roll. Includes 1/4", 3/8", 1/2", 5/8", 3/4", 7/8", 1", 11/4", 11/2" and 2" chisels.

Weight, individually boxed, 4 lbs.



Professional Quality Pliers

Every Plier Unconditionally Guaranteed

All VACO pliers are precision built using finest quality materials and modern production methods. Rigid quality controls at every stage of manufacture assure a perfect finished article.

Jaws are milled for sure grip. Cutters are hand honed and perfectly aligned. Handles are fitted for easy operation. Heads are ground and polished. Body of plier has blued finish, except for Vacgruv pliers which are chrome plated.

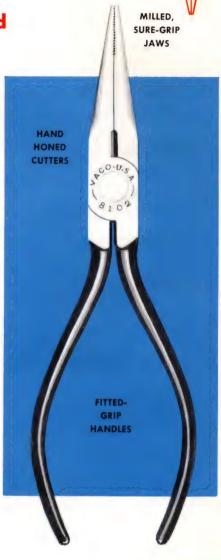
And . . . regardless of type, every VACO plier carries an unconditional factory guarantee.





With the introduction of VACO Plier Vari-Boards, plier merchandising has been completely revolutionized. Now for the first time in plier history it is possible to make a selection of those pliers suited to the needs of your particular trade with the additional advantage of having a merchandising display to match. See page 34 for complete details of the VACO Plier merchandising program.

All VACO Pliers Conform to Government Plier Specifications GGG-P-471a.





VACO Convenience Packaging

Each VACO plier is individually packaged and then nested in groups of three for shipment and convenient stock control. Identification of contents is made easy by means of extra legible description and stock number on box top and end. All boxes are attractively printed in yellow and blue on white and illustrated with drawings of representative pliers of the VACO line. Pliers and packages both indicate a line distinguished for professional quality throughout.



Professional Quality Pliers

Offering Professional Quality Plus Eye and Buy Appeal

VACO pliers sell faster because they are made to highest quality standards and finished, packaged and displayed to increase sales. Each individually wrapped plier comes in a 3-color box for maximum eye appeal on the shelf and in the hand. Prominent VACO brand identification and package description help "self service" sales. From package to product, VACO pliers have that "quality" look so important to sales.



This plier is intended for general use where a short nose is desired for getting into difficult places. Wt. per Dozen, 2½ lbs.



An exceptional handy and useful plier, well proportioned with long thin nose, designed for reaching into tight places. Wt. per Dozen, No. 8102, 4 lbs. Wt. per Dozen, No. 8103, 51/4 lbs.



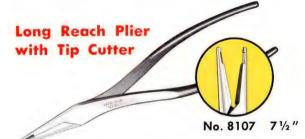
The long thin nose of this plier is bent at an angle for reaching in out-of-the-way corners. The angle is arranged to give full clearance and prevent skinning of knuckles. Wt. per Dozen, 4 lbs.



Newly designed long nose plier suitable for working in confined places. Wt. per Dozen, 3½ lbs.



The long, thin jaws of this tool reach into places where fingers and ordinary pliers will not go, and when they reach, they grip and hold! Wt. per Dozen, 5½ lbs.



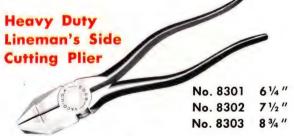
Tip cutter plus long reach design makes this plier invaluable for getting into tight places beyond the reach of regular pliers. Wt. per Dozen, 5½ lbs.



These pliers are especially designed for electricians, radio and TV service men and automotive mechanics. They have powerful jaws that cut close and quickly. Wt. per Dozen, No. 8201, 2½ lbs. Wt. per Dozen, No. 8202, 3½ lbs. Wt. per Dozen, No. 8203, 4¾ lbs. Wt. per Dozen, No. 8204, 7 lbs.

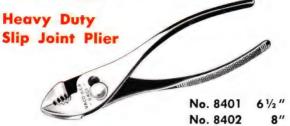


This is one of the most powerful diagonal pliers made. The long handles give a 20 to 1 ratio of leverage so that it will cut with a minimum of effort. Wt. per Dozen, 63/4 lbs.



Scientific design makes this one of the most popular pliers in use today. Powerful leverage and reinforced cutting knives make it a tool you can recommend to the most exacting mechanic. Wt. per Dozen, No. 8301, 53/4 lbs. Wt. per Dozen, No. 8302, 8 lbs. Wt. per Dozen, No. 8303, 121/2 lbs.

Professional Quality Pliers VACGRUV® (pronounced)



Here is a real high-grade slip joint combination plier. It has all the quality features of higher priced cutting pliers. No. 8401, Wt. per Dozen, 5½ lbs. No. 8402, Wt. per Dozen, 8 lbs.



This plier incorporates the best features of a regular side cutter with the versatility of a slip joint combination plier. Wt. per Dozen, 71/4 lbs.



Extra long wide flat nose makes this an especially useful tool. Plier is tempered so jaw will not spring when pressure is applied. Wt. per Dozen, 33/4 lbs.



Same as No. 8501 except supplied without cutter. Wt. per Dozen, 4 lbs.



This plier is fitted with duckbill type jaws wider and heavier than those of the ordinary flat nose. This affords a tool with a firmer gripping service. Wt. per Dozen, 6 lbs.

VACGRUV® (pronounced VAC-GROOVE) is Vaco's registered trade mark name for its multi-groove type, adjustable plier wrench. Available in FOUR sizes, each Vacgruv Plier Wrench offers superior construction, quick positioning and supreme grip and versatility found in no other pliers.





Especially designed for auto mechanics to speed up ignition repairs. 3-position jaws accommodate small to medium large nuts, bolts, etc. Also valuable for radio and TV work. Wt. per Dozen, 13/4 lbs.



Built to provide an especially secure grip on spark plugs, bolts, nuts, feed pipes, gas lines, batteries. Also for conduit work. 3-position jaws open to $\frac{5}{8}$ ", $\frac{3}{4}$ ", respectively. No. 8602, Wt. per Dozen, $\frac{43}{4}$ lbs. No. 8603, Wt. per Dozen, $\frac{81}{2}$ lbs.

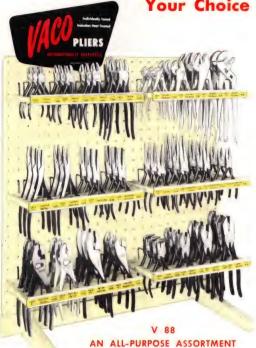


A general purpose, heavy duty tool ideal for automotive servicing, electrical conduit work and utility service in the home. Doubles as pipe wrench, gripping plier and hand vise. 5-position jaws open to 11/8". Wt. per Dozen, 91/2 lbs.



Plier Vari-Boards®

Your Choice of 5 Merchandising Display Assortments



FOR ALL TRADES.

■ Step up sales, increase volume, earn greater plier profits with proven VACO Plier Vari-Boards. Distributors everywhere report good increases in plier sales due to VACO market-tested plier selections as well as impulse purchases resulting from the use of the Vari-Boards themselves. Remember, all pliers selected are fast-movers . . . popular items in steady volume demand. Choose the display most suited to your particular needs.

MASTER Assortment No. V 88

Contains 3 Each of 24 Numbers (72 Pliers)

| Shelf 17-1 | Shelf 17-2 | Shelf 17-3 | Shelf 17-4 | Shelf 17-5 | Shelf 17-6 |
|------------|------------|------------|------------|------------|------------|
| 8201 | 8601 | 8503 | 8105 | 8401 | 8104 |
| 8202 | 8602 | 8106 | 8103 | 8402 | 8301 |
| 8203 | 8603 | 8502 | 8102 | 8403 | 8302 |
| 8204 | 8604 | 8501 | 8101 | 8205 | 8303 |

Size, 24" x 24" x 6". Shipping weight, 45 lbs.

Make Your Own **Display Assortment**

All VACO plier Vari-Board interchangeable shelves are drilled 4 holes deep with 4 sets of holes across, and provide for price markers across the front. Displays may be made up from factory shelf assortments, or from your own selection of any of the pliers in the complete VACO line. Display board and necessary shelves FREE on request with any 36-plier order.





Size, 12" x 24" x 6" Shipping weight, 27 lbs.



Size 12" x 24" x 6" Shipping weight, 26 lbs.



Size 12" x 24" x 6" Shipping weight, 22 lbs.

8105

8104



Size 12" x 24" x 6" Shipping weight, 27 lbs.

HARDWARE Assortment No. V 86 Contains 3 Each of 12 Numbers

(36 Pliers) Shelf 17-8 8604 8202 8402 8603 8203 8401 8302 8101 8403 8301 8102 8205

AUTOMOTIVE Assortment No. V 84

Contains 3 Each of 12 Numbers (36 Pliers) Shelf 17-10 Shelf 17-11 Shelf 17-12 8604 8403 8603 8203 8402 8602 8401 8204 8601 8205 8102

RADIO & TV Assortment No. V 82

Contains 3 Each of 12 Numbers (36 Pliers) Shelf 17-13 Shelf 17-14 Shelf 17-15 8204 8101 8106 8203 8102 8503

8103

8501

No charge for Display Boards

8202

8201

ELECTRICAL Assortment

Contains 3 Each of 12 Numbers (36 Pliers) Shelf 17-16 Shelf 17-17 Shelf 17-18 8604 8101 8106

8303 8501 8503 8302 8202 8103 8301 8204 8102



Vari-Board® Merchandisers



Field-Tested, Self-Service Displays that

Step Up Impulse Sales

and Build Profits!

- Each merchandiser designed to offer a complete assortment of tools designed to meet your needs.
- All fast-moving items only.
- A selection of all quality tools.
- Stock control . . . at a glance.
- Self-service price strips . . . easy to use and easy to read.
- Colorful . . . attractive . . . modern . . . practical.

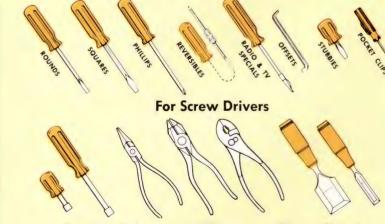
Rapid tool turnover is a proven fact with VACO Vari-Board because complete product visibility is assured by the attention-compelling color combination of display board, merchandise and name plate. Also, you sell more tools because the variety of styles and sizes of tools shown suggests added purchases for every need, Remember, VACO Vari-Board . . the registered trademark name for VACO's sensational self-service tool display ... has been tested in thousands of hardware, automotive, electrical and electronics outlets all over the world and has proven to be the best tool merchandiser obtainable, anywhere!



For Wall, Window or Counter Use... A "Department Store" of Tools in ONE Package

There's a VACO Vari-Board® To Meet Your Needs. VACO Vari-Boards Available in 12" or 24" Widths . . . May Be Used Singly or in Combination

VACO Price Strips Are Easily Read . . . Slide In and Out of Holders Easily . . . Eliminate clerk guesswork and Permit Customer Self-service.



For Nut Drivers . . . Pliers . . . Wood Chisels Remember . . . You Sell MORE . . . Easier . . . Faster With a VACO Vari-Board



Vari-Board® Merchandisers



Everything You Need to Increase Volume . . . Eye-Catching





VACO Vari-Boards come with or without legs for counter use or vertical surface mounting. There is no charge for display board, shelves or price strips on any Vari-Board purchase. (Specify with legs for counter use.)

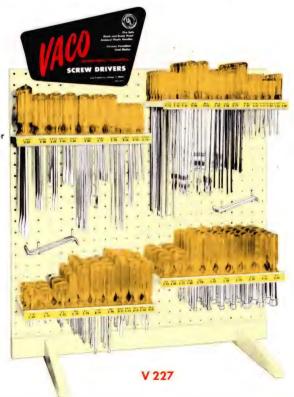
Colorful, attention-compelling VACO Vari-Board has been a proven profit builder wherever store traffic moves. Merchandise and merchandiser attract the eye. A broad selection of items induces impulse purchases and steps-up companion sales. And every tool has a proven record of popularity . . . no slow items. Step up *your* screw driver, nut driver, plier or wood chisel profits with VACO Vari-Boards!

Hardware, Automotive, Industrial Master Screw Driver Display No. V 120

| Quan. | Stock No. | Description | Quan. | Stock No. | Description |
|--------------------------------------|-----------|-------------------------|------------|-------------|-----------------------|
| 6 | A 216-4 | 1/8" x 4" Round | 6 | P 01 | No. 0 Phillips |
| 6 | A 216-6 | 1/8" x 6" Round | 6 | P 1 | No. 1 Phillips |
| 6 | A 316-4 | 3/16" x 4" Round | 6 | P 2 | No. 2 Phillips |
| 6 | A 316-6 | 3/16" x 6" Round | 3 | P 3 | No. 3 Phillips |
| 6 | A 416-4 | 1/4" x 4" Round | 3 | P 5 . | No. 2 Stubby Phillips |
| 6 | A 416-6 | 1/4" x 6" Round | 3 | P 6 | No. 1 Stubby Phillips |
| 6 3 3 3 3 3 3 3 | A 516-6 | 5/16" x 6" Round | 6 | DU 2 | Reversible |
| 3 | A 516-8 | 5/16" x 8" Round | 3 | DUH 4 | Reversible |
| 3 | C 44 | 1/4" x 4" Square | 3 | A 132 | 1/4" Stubby |
| 3 | C 46 | 1/4" x 6" Square | 3 | A 135 | 5/16" Stubby |
| 3 | C 56 | 5/16" x 6" Square | 6 | A 130-2 | 2" Pocket Clip |
| 3 | C 58 | 5/16" x 8" Square | 6 | A 130-3 | 3" Pocket Clip |
| 3 | C 510 | 5/16" x 10" Square | 3 | VO 2 | Regular Offset |
| 3 | C 612 | 3/8" x 12" Square | 3 | P 120 | Phillips Offset |
| | | Size 24" x 24" x 6". 12 | O Screw Di | rivers. Wt. | 28 lbs. |

Electronics and Electrical Screw Driver and Nut Driver Display No. V 227

| Quan. | Stock No. | Description | Quan. | Stock No. | Description |
|-------|-----------|---------------------------|-------|---------------|------------------------|
| 6 | HS 6 | 3/16" Nut Driver | 3 | DUH 4 | Reversible |
| 6 | HS 8 | 1/4" Nut Driver | 3 | A 132 | 1/4" Stubby |
| 6 | HS 10 | 5/16" Nut Driver | 6 | AN 2 | High Frequency Tester |
| 6 | HS 11 | 11/32" Nut Driver | 6 | A 130-2 | 1/8" x 2" Pocket Clip |
| 6 | HS 12 | 3/8" Nut Driver | 6 | A 130-3 | 1/8" x 3" Pocket Clip |
| 6 | HS 14 | 7/16" Nut Driver | 6 | A 116-2 | 3/32" x 2" Pocket Clip |
| 6 | HS 16 | 1/2" Nut Driver | 6 | A 116-3 | 3/32" x 3" Pocket Clip |
| 3 | HSS 8 | 1/4" Stubby Nut Driver | 6 | VR 281 | 1/8" x 8" Insulated |
| 3 | HSS 10 | 5/16" Stubby Nut Driver | | | Blade |
| 2 | HSS 12 | 3/8" Stubby Nut Driver | 6 | VR 361 | 3/16" x 6" Insulated |
| 6 | A 216-4 | 1/8" x 4" Round | | | Blade |
| 6 | A 216-6 | 1/8" x 6" Round | 6 | OK 38 | 3/16" x 8" Screw |
| 6 | A 216-8 | 1/8" x 8" Round | | | Holding |
| 6 | A 316-4 | 3/16" x 4" Round | 6 | OK 36 | 3/16" x 6" Screw |
| 6 | A 316-6 | 3/16" x 6" Round | | | Holding |
| 6 | A 316-8 | 3/16" x 8" Round | 6 | OK 28 | 1/8" x 8" Screw |
| 6 | A 416-4 | 1/4" x 4" Round | | | Holding |
| 6 | A 416-6 | 1/4" x 6" Round | 6 | OK 26 | 1/8" x 6" Screw |
| 3 | A 516-8 | 5/16" x 8" Round | | | Holding |
| 6 | P 01 | No. 0 Phillips | 6 | AT 55 | 5" Bone Fiber Aligner |
| 6 | P 1 | No. 1 Phillips | 6 | AT 510 | 10" Bone Fiber Aligner |
| 6 | P 2 | No. 2 Phillips | 6 | VB 210 | 1/8" x 10" Beryllium |
| 3 | P 5 | No. 2 Stubby Phillips | | | Copper |
| 3 | P 6 | No. 1 Stubby Phillips | 3 | VO 2 | Regular Offset |
| 6 | DU 2 | Reversible | 3 | P 120 | Phillips Offset |
| 0 | | 24" x 24" x 6". 227 Screw | - | | |





Vari-Board® Merchandisers



There's a Vari-Board® for Every Need



Hardware Economy Screw Driver Display No. V72

| Quan. | Stock No. | Description |
|-------------|-----------|-------------------|
| 6 | A 316-4 | 3/16" x 4" Round |
| 6 | A 316-6 | 3/16" x 6" Round |
| 6 | A 416-4 | 1/4" x 4" Round |
| 6 | A 416-6 | 1/4" x 6" Round |
| | C 44 | 1/4" x 4" Square |
| 3 3 3 | C 46 | 1/4" x 6" Square |
| 3 | C 56 | 5/16" x 6" Square |
| 3 | C 58 | 5/6" x 8" Square |
| 6 | P 1 | No. 1 Phillips |
| 6 | P 2 | No. 2 Phillips |
| | DU 2 | Reversible |
| 6 | DUH 4 | Reversible |
| 3 | A 132 | 1/4" Stubby |
| 6 | A 130-2 | 2" Pocket Clip - |
| 6 | A 130-3 | 3" Pocket Clip |

Size 12" x 24" x 6". 72 Screw Drivers. Wt. 17 lbs.



Electronics Economy Screw & Nut Driver Display No. V 111

| Quan. | Stock No. | Description |
|-------------------|--------------|-----------------------------|
| 6 | HS 8 | 1/4" Nut Driver |
| | HS 10 | 5/16" Nut Driver |
| 6 | HS 12 | 3/8" Nut Driver |
| 3 | HSS 8 | 1/4" Stubby Nut Driver |
| 3 | HSS 10 | 5/16" Stubby Nut Driver |
| 66336666636666666 | A 216-6 | 1/8" x 6" Round |
| 6 | A 216-8 | 1/8" x 8" Round |
| 6 | A 316-4 | 3/16" x 4" Round |
| 6 | A 316-6 | 3/16" x 6" Round |
| 6 | A 416-4 | 1/4" x 4" Round |
| 6 | A 416-6 | 1/4" x 6" Round |
| 3 | A 132 | 1/4" Stubby |
| 6 | P 1 | No. 1 Phillips |
| 6 | P 2 | No. 2 Phillips |
| 6 | A 130-2 | 1/8" x 2" Pocket Clip |
| 6 | A 116-2 | 3/12" x 2" Pocket Clip |
| 6 | OK 26 | 1/8" x 6" Screw Holding |
| 6 | VR 281 | 1/8" x 8" insulated Blade |
| 6 | AT 510 | 10" Bone Fiber Aligner |
| 6 | VB 210 | 1/8" x 10" Beryllium Copper |
| | | 12" x 24" x 6" |
| | 111 Screw an | d Nut Drivers. Wt. 18 lbs. |

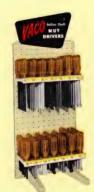


Automotive and Hardware Supplementary Display No. V 70

| | , | |
|--------------------|-----------|---------------------------|
| Quan. | Stock No. | Description |
| 3 | OK 58 | 5/6" x 8" Screw Holding |
| 3 | OK 56 | 3/16" x 6" Screw Holding |
| 3 | OK 48 | 1/4" x 8" Screw Holding |
| 3 | OK 46 | 1/4" x 6" Screw Holding |
| 6 | OK 38 | 3/16" x 8" Screw Holding |
| 6 | OK 36 | 3/16" x 6" Screw Holding |
| 6 | OK 34 | 3/16" x 4" Screw Holding |
| 6 | OK 28 | 1/8" x 8" Screw Holding |
| 6 | OK 26 | 1/8" x 6" Screw Holding |
| 6 | OK 24 | 1/8" x 4" Screw Holding |
| 3 | CH 51 | 5/2" Stubby Clutch Head |
| 3 | CH 61 | 3/16" Stubby Clutch Head |
| 3 | CH 43 | 1/8" x 3" Clutch Head |
| 6 | CH 54 | 5/2" x 41/4" Clutch Head |
| 6 | CH 64 | 3/16" x 41/4" Clutch Head |
| 3 | CH 86 | 1/4" x 6" Clutch Head |
| 333366666633336633 | CH 106 | 1/16" x 6" Clutch Head |
| | | |

Size 12" x 24" x 6". 75 Screw Drivers. Wt. 14 lbs.

Nut Driver, Wood Chisel and Plier Displays



Nut Driver

Your choice of two displays featuring Hollow Shaft Nut Drivers in color. See Page 17 for complete listings.



Wood Chisel Vari-Board

Contains two each of 10 popular sizes of Wood Chisels. See Page 30 for complete list of contents.



Plier Vari-Boards

Your choice of 5 Plier assortments . . . master, hardware, automotive, radio and TV, electrical. For complete details see Page 34.

In addition to the complete Vari-Board merchandisers shown on these pages, VACO also offers individual shelves of screw drivers, nut drivers, wood chisels and pliers for your own selection. See Page 39 for handy shelf reference guide.



Revolving Vari-Board®

No. V 400...The Aristocrat of All Tool Display Merchandisers

Now for the first time you can get a self-service VACO Vari-Board offering a complete line of popular hand tools for the hardware, automotive, radio and TV, and electrical trades. The deluxe VACO V 400 consists of four 12"x24" Vari-Board sections mounted at the center. The entire display pivots on its base so customers can select from any shelf merely by turning the display to the type of merchandise desired. No other display offers such an attractive, concentrated selection in such a small space. Entire display occupies only 2'x2'. Can stand on any counter, island or table . . . a real sales builder.



Self-Revolving Turntable (Motor Driven)

Movement . . . always an additional attention-getter . . . is available for the V 400 at extra cost. Ask about VACO's motor-driven turntable complete with platform to accommodate the V 400 display. Operates from any $110 \, \text{v}$. $60 \, \text{cycle}$ A.C. outlet.



Available in 4 Basic Assortments...
One for Your Particular Requirements

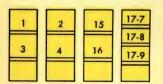
Hardware Assortment V 400H

Contains Screw Drivers, Pliers, Wood Chisels on following shelves:

Panel 1—Shelves 1 & 3 Panel 2—Shelves 2 & 4

Panel 3—Shelves 15 & 16 Panel 4—Shelves 17-7, 17-8, 17-9

> Total of 170 pieces Weight, 80 lbs.



Automotive Assortment V 400A

Contains Screw Drivers and Pliers on following shelves:

Panel 1—Shelves 1 & 3
Panel 2—Shelves 2 & 4
Panel 3—Shelves 13 & 14
Panel 4—Shelves 17-10, 17-11,

Total of 225 pieces Weight, 75 lbs.

1 2 13 17-10 17-11 17-12

Radio-TV Assortment V 400R

Contains Screw Drivers, Nut Drivers and Pliers on following shelves:

Panel 1—Shelves 7 & 9 Panel 2—Shelves 8 & 10

Panel 3—Shelves 18-3 & 18-6 Panel 4—Shelves 17-13, 17-14, 17-15

> Total of 341 pieces Weight, 80 lbs.

7 8 18-6 17-13 17-14 18-3 17-15

Electrical Assortment V 400E

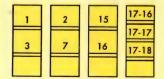
Contains Screw Drivers, Wood Chisels and Pliers on following shelves:

Panel 1—Shelves 1 & 3

Panel 2—Shelves 2 & 7 Panel 3—Shelves 15 & 16

Panel 4—Shelves 17-16, 17-17, 17-18

Total of 179 pieces Weight, 80 lbs.



For Guide to Individual Vari-Board Shelves Listed Above, See Next Page

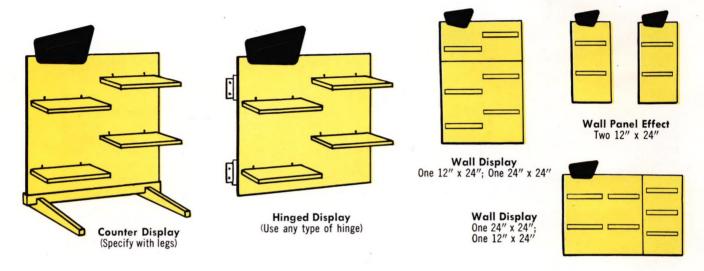


Vari-Boards®- How to Use Them

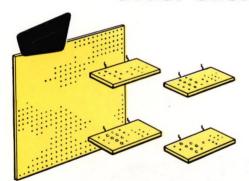


Versatile VACO Vari-Boards Permit Any Desired Tool Arrangement

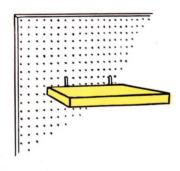
Order complete boards for Wall, Counter or Combination Use . . . Vari-Boards come in two basic sizes — 24" x 24" and 12" x 24"



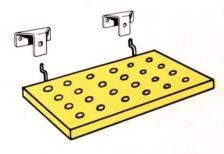
Order Shelves of Your Own Choice ...



For Use With VACO Vari-Board Panels. (Panel furnished free with purchase of shelves with stock.)



For Use With Your Present Perforated Backboards. Fits any Masonite or Metal Panel with 1" center holes.



For Use With Vari-Board Brackets on Doors, Shelves, or any Surface. Perforated backboard not required. (Brackets supplied free of charge.)

Size of individual shelves: 11" wide x 6" deep except 18-1 thru 18-8 which measure 11" x 7"

HANDY VARI-BOARD SHELF GUIDE

Here is a list of individual Vari-Board Shelves now available. Turn to page numbers shown for detailed descriptions of shelves and stock.

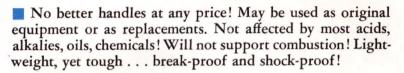
| Page | Page |
|---------------------------------------|--|
| Shelf No. 1(Squares) | Shelf No. 15(Wood Chisels) |
| Shelf No. 2(Phillips) | Shelf No. 16(Wood Chisels) 30 |
| Shelf No. 3 (Specials) | Shelves No. 17-1 |
| Shelf No. 4 (Rounds) | thru 17-18(Pliers) |
| Shelf No. 5 (Rounds & Squares) 4-6 | Shelves No. 18-1 |
| Shelf No. 6(Specials) | thru 18-8 (Color Keyed Nut Drivers) 17 |
| Shelf No. 7 | Shelf No. 19(Insulated) |
| Shelf No. 8 | Shelf No. 20(Reversibles) |
| Shelf No. 9 (Specials) 8 | Shelf No. 21 (Reed & Prince) 10 |
| Shelf No. 10 | Shelf No. 22(Robertson) |
| Shelf No. 11 | |
| Shelf No. 12 (Screw & Nut Drivers) 18 | Offset Hanger Set 0 8-12 |
| Shelf No. 13(Screw Holding) | Offset Hanger Set OP 8 |
| Shelf No. 14-14G (Clutch Heads) 9 | Offset Hanger Set OR |
| | |

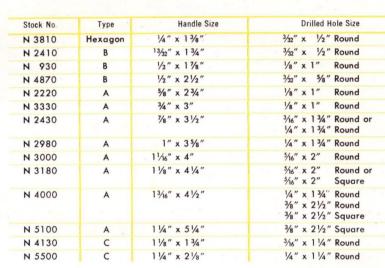


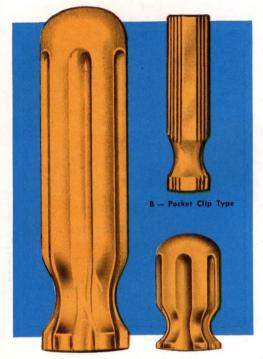
Break-Proof, Shock-Proof Handles



Made of Famous VACO Fire-Safe Amberyl®... A Superb Handle for All Purposes!







A — Regular Fluted Type

C - Stubby Type

14 Styles and Sizes! Write for Complete Information and Quantity Prices

Personalized Advertising and Premium Screw Drivers for Christmas Giving or for Promotions All Year 'Round.

Keep your name always in front of your customers by remembering them on gift occasions with one of the many, many, fine VACO gift sets. No matter what the occasion . . . there's a VACO personalized tool to suit every budget . . . and you are assured of lasting good will for your company because a gift of VACO tools represents the best that money can buy.

AD 1 Screw Driver



A unique giveaway. Overall length only 234"... yet it is a real tool. Ideal for all types of promotions.

Other Personalized Screw Drivers

Any screw driver in the extensive VACO line may be specially imprinted with your name and address in quantity lots for any type of gift occasion or special promotion.

Write for FREE Premium and Gift Brochure



VACO GIFT SETS

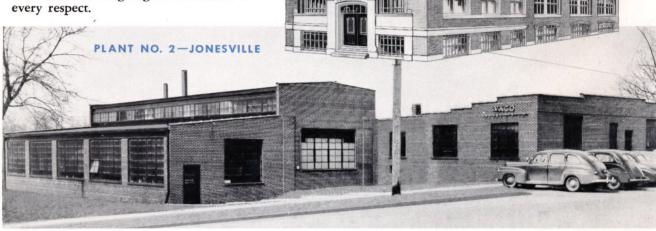
Every one of the many fine VACO gift sets available combines famous VACO quality with deluxe packaging to create continued good will for your company. Only VACO offers such a complete selection . . . only VACO helps you meet every need. Every set is economically priced . . . from the simplest to the finest.



Plants and Facilities

TWO PLANTS TO SERVE YOU

A never-ending developmental program carried on at two points-Vaco's Chicago plant and Vaco's Jonesville, Michigan plant—assure Vaco users a constantly improved product. Adequate production facilities assure a steady flow of precisionbuilt tools meeting highest standards in



QUALITY MANUFACTURING METHODS USED THROUGHOUT



FORGING

From choice of raw materials to packaging of the finished product, every phase of manufacturing is rigidly controlled by Vaco. Photo shows forging operation used in shaping regular bits.



All Vaco drivers are ground to final size. Shanks, bit sides and flats are processed through an ingenious system of grinders for true proportions throughout. Photo shows operators grinding blade surfaces.

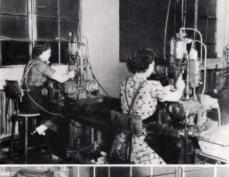


FABRICATING

Special Vaco-designed machinery along with other precision equipment permits fast but accurate fabrication of regular and special blades. Photo shows two of the unusual perpendicular mills used for high speed manufacturing.



One reason why Vaco blades have the toughness and strength that assure long life is Vaco's precision method of tempering blades. Photo shows huge General Electric thermostatically controlled furnace and oil bath for producing absolute uniformity and accurate tempering of special, high alloy steels.



The final phases of quality control are tortion (twisting) and hardness tests. Photo shows inspector taking "Rockwell" reading for hardness...which is done with each lot of blades.

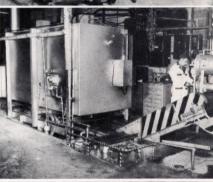


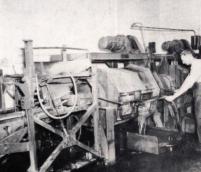
"TUMBLING"

The last operation in blade manufacturing prior to adding blade finish is cleaning to remove scale and oxides. Photo shows tumbling drums and flushing apparatus for washing away dirt after blades have been cleaned.



PLANT NO. 1 CHICAGO







Unconditional Guarantee

VACO® Screw Drivers, Nut Drivers, Pliers and Wood Chisels are guaranteed against all defects. Should any product of VACO manufacture fail to give a full measure of satisfaction it will be replaced upon being returned to us.

VACO PRODUCTS COMPANY
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